

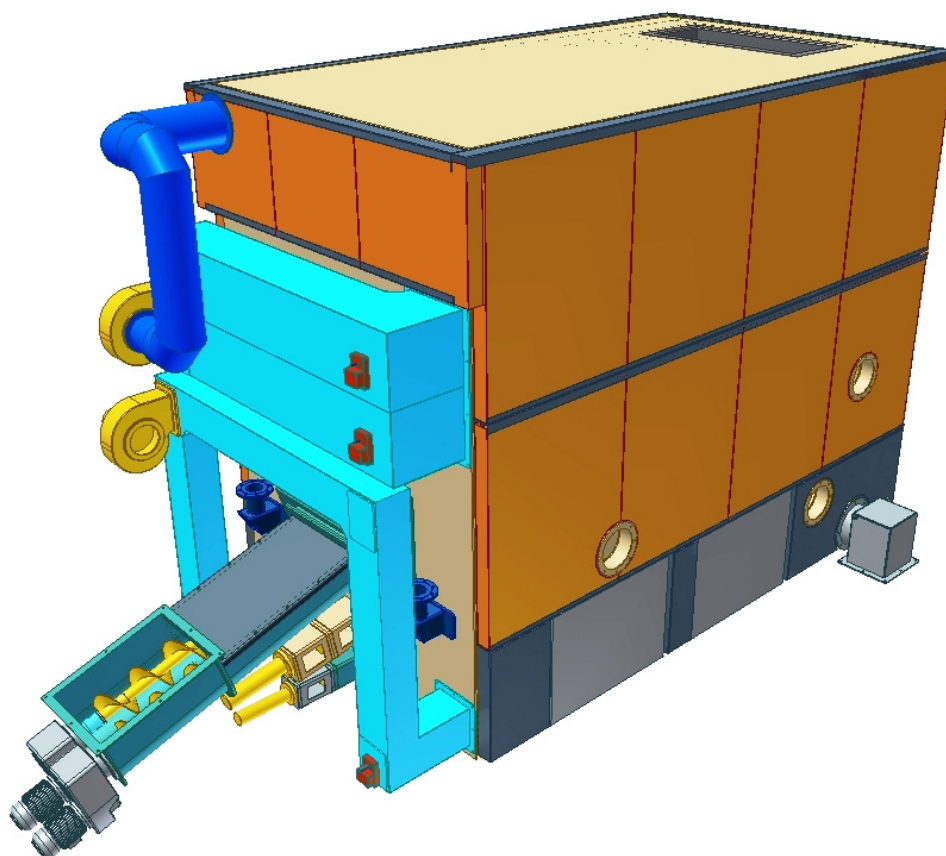
## Operating instructions

Translation of the original German version  
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# Moving grate combustion system UTSR without boiler

Series, Type:                   UTSR without boiler  
Serial number:                See nameplate  
System name:  
Year of manufacture:   2021



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# 1 Safety instructions

## 1.1 Intended use

The moving grate combustion system is intended solely for the combustion of the contractually specified fuels as bulk materials. This is clearly stated in the order confirmation of Schmid AG energy solutions and in the system overview. Any other use, or the use of any other fuels is considered contrary to the intended use. The manufacturer is not liable for any damage resulting from such use. The user alone bears the risk of such unintended use.

### 1.1.1 Fuel

The fuel specifications are defined during system project design.



The defined fuels according to the order confirmation and project design must be complied with.

The introduction of any foreign objects, such as stones, nails, soil, and metal objects may result in severe damage to the transport assemblies and combustion system.

Never under any circumstances exceed the specified moisture content of the fuel. Excessive moisture content will result in improper combustion. If moisture content is too high, the combustion temperature will not reach the proper level, causing excessive flue gas emissions. There is also a risk that the combustion system will become over-filled, smothering combustion.

Failure to adhere to these guidelines voids the warranty on system parts, mechanics and emissions.

The system is not intended for combustion of any fuel other than virgin wood or residual wood from the wood processing industry. Other fuels, such as waste wood, contaminated wood waste, etc. do not conform to the intended use of the system and can result in damage to the system, such as corrosion, mechanical defects, and environmental damage (e.g. emissions of heavy metals).

Special fuels must be coordinated with Schmid AG energy solutions. Furthermore, the system must always be operated in conformity with applicable air quality laws.

## 1.1.2 Combustion grate



The values specified on the nameplate must be adhered to.

Failure to adhere to these specifications voids the warranty on system parts, mechanics and guaranteed emissions.

This applies to the following values in particular:

- Nominal heat capacity (kW)
- Heat capacity range (kW)
- Permissible operating pressure (bar)
- Maximum permissible operating temperature (°C)
- Maximum flow temperature (°C)

## 1.2 Reasonably foreseeable misuse

Any use not in conformity with the specified "intended use" or any use beyond such use shall be considered a violation of the intended use of the system and is prohibited. Any other use must be coordinated with the manufacturer.

### **Modifications and changes:**

Any modifications or changes to the machinery undertaken independently shall void the liability and warranty of the manufacturer.

### **Spare parts, wear parts and auxiliary materials:**

Use of spare parts or wear parts from other manufacturers can involve risk. Use only original or manufacturer-approved parts.

## 1.3 Residual risks

The machine is built to the state of the art and in conformity with recognized safety standards. The following residual risks exist and should be kept in mind when operating the machinery. Residual risks associated with specific phases of the service life of the system are detailed in the corresponding chapters of these instructions.

The system may only be operated in good condition.



### **⚠ DANGER!**

**When working on live electrical parts, there is the risk of death, serious injury and damage to equipment.**

Switch off the machinery/system in the event of a fault in the power supply.

If work is necessary on voltage-carrying parts, the system must be disconnected from the mains with the master switch. The master switch must be secured against accidental activation (e.g. with a personal padlock).

Only professional electricians should perform work on electrical systems and operating media.

Never remove any covers. The door of the control cabinet must be kept closed at all times.



### **⚠ WARNING!**

**High flue gas concentrations in the air can result in unconsciousness and the risk of suffocation.**

Take the following precautions before working on the flue gas system:

Ensure that the combustion system has been stopped and that no flue gases are coming from the combustion system.

Ensure that the flue gas system has cooled down.

Ensure adequate ventilation.

Ensure that the combustion system is secured against unauthorised operation.

Operation without a connection to the flue gas pipes is prohibited.

Always close cleaning openings after cleaning.

The flue gas paths from the combustion chamber to the flue must always be open!



### **⚠ WARNING!**

**There is a risk of falling when climbing on the system. Never climb on the system.**

Do not use system parts for climbing. Wear fall-protection equipment during maintenance work at high elevations.

During work at heights of more than 1.8 m (6'), use safe climbing equipment or work platforms.

**⚠ DANGER!**

**Risk of explosion (deflagration)!**

**Risk of flame exposure when opening the combustion chamber door!**

In the event of faulty pre-ventilation or incomplete combustion, an explosive atmosphere can occur in the combustion chamber due to the formation of carbon monoxide (CO). This can ignite when the burner is repeatedly started, when the combustion chamber or maintenance doors are opened and cause deflagration. This can result in death, serious injury or damage to equipment.

Before lighting the fuel, close all maintenance doors. Lighting may only be performed manually through the combustion chamber door.

Never open the combustion chamber door after lighting the fuel or during the automatic lighting procedure.

It is prohibited to open the combustion chamber door during start-up and operation as well as after shutdown for faster cooling.

The combustion chamber door and the maintenance doors may only be reopened after pre-ventilation, especially after a power failure.

It is prohibited to bridge safety switches.

**⚠ WARNING!**

**Obstruction of the respiratory tracts by dust!**

**Dust, ash and fly ash from the multi-cyclone or electrostatic precipitator can negatively affect breathing.**

In the event of high dust concentrations (especially from the ash from the multi-cyclone or electrostatic precipitator), respiratory protection of class P3 or FFP3 must be worn. Caution! Respirator masks for fine dust do not provide protection against hazardous or suffocating gases and vapours.

**⚠ WARNING!**

**Danger from heat and hot surfaces!**

**The combustion chamber, combustion chamber and maintenance doors, fuel supply and flue gas pipes can be hot.**

Do not touch during operation. Wear gloves and protective gear.

### 1.3.1

## Danger when entering the combustion chamber.

**⚠ WARNING!**

**Risk of injury when entering the combustion chamber. Always secure the combustion chamber door.**

Before entering the combustion chamber always secure the combustion chamber door with the personal padlock.

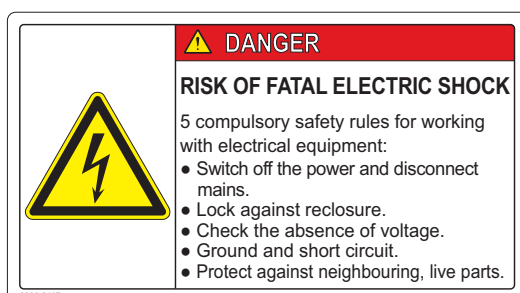


### ⚠ WARNING!

#### Risk of injury due to rotating parts.

Before entering the combustion chamber, switch off the grate de-ashing screw on the maintenance switch and secure with the personal padlock to prevent reactivation.

## 1.4 Warning signs



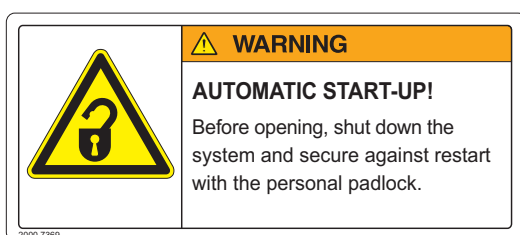
#### Sign below the main switch of the electrical circuit cabinet

- 5 safety regulations must be complied with when working on the electrical system.



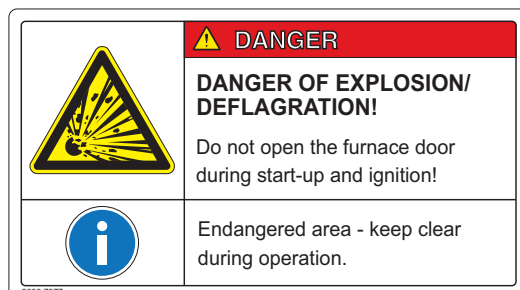
#### Sign next to maintenance access points in the flue gas path and undergrate doors

- Before opening, the combustion system must have cooled and the flue gas path must be sufficiently purged.



#### Sign next to service openings

- Before opening, shut down the system and secure with the personal padlock.



#### Sign near the under-grate door.

- Never open the under-grate door during operation. Work-free zone – keep free during operation.

**Sign next to combustion chamber door**

- Do not open during start-lighting procedure

**Sign next to access door to fuel storage room**

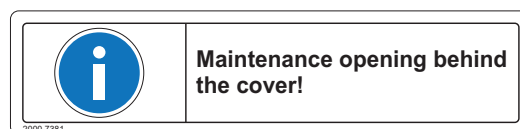
- Caution fermentation gas choking hazard
- Lights red / green (permanent) for access control
- Coupled with the light (the fan switches on automatically when the light is switched on)

**Sign next to the hot maintenance openings**

- Do not open during operation



Designates a maintenance zone. This should never be blocked by installations such as electrical cables or water pipes etc.



Designates the position of a covered maintenance opening. This should never be blocked by installations such as electrical cables or water pipes etc.

Missing or unreadable pictograms must be replaced.

## 1.5 Emergency shut down

The movement of the wood combustion system can be stopped at any time by activating the emergency stop button.

Opening the combustion chamber door stops the movement of the system. Exception: the flue gas fan continues to run.

Removal of the ash container stops the movement of all of the ash removal components.

The emergency cut-off does not immediately stop the combustion process in the combustion system. The fire continues to burn for a long time (Read chapter «1.3 Residual risks»).

## 1.6 Environmental impact

When operated properly, this wood combustion system fulfils the requirements of the Swiss air quality act LRV 92 and Germany's Federal Emissions Act (BImSchG).

Wood fuel is carbon neutral and there are no risks associated with its transport and storage, apart from the development of fermentation gases in storage. The use of wood fuel, therefore, makes sense from an ecological perspective and protects the environment.

The operator must arrange for the disposal of ash through the responsible authorities.

## 1.7 Ambient conditions



### **⚠ DANGER!**

**Flue gas inhalation hazard!**

**Lack of air in the boiler room can result in unconsciousness and severe injury to the central nervous system.**

In the heating room the conditions given in Sections «1.7.1 Combustion air supply to the heating room» and «1.7.2 Ambient temperature in the heating room» must be complied with.

### 1.7.1 Combustion air supply to the heating room

Depending on the desired capacity, a certain air flow rate is necessary for wood combustion (combustion air).

The size of the openings is determined during planning in accordance with the valid local directives (e.g. VKF Directive).

Calculation of the combustion air opening in compliance with VKF:

$10.3 \times \text{boiler capacity (kW)} = \text{free cross-section in cm}^2$

Should forced ventilation (electronically controlled mechanical flaps/fans) be used for the supply of combustion air, it must be ensured at all times that the required combustion air is available during operation of the system. The valid standards, directives and regulations such as VKF etc. must be complied with. In addition, it must be ensured when the boiler has been switched off that combustion air flows into the heating room for at least 5 hours (systems up to 250 kW) or 10 hours (systems above 250 kW). There should never be any overpressure (max. +5 Pa in relation to the ambient air pressure) or underpressure (max. -5 Pa in relation to the ambient air pressure) in the heating room.

Never cover or close the air supply vents in the boiler room under any circumstances. Doing so will cause the combustion system to operate with an inadequate supply of air.

### 1.7.2 Ambient temperature in the heating room

The ambient temperature in the heating room of +10°C to max. +35°C must be complied with.

### 1.7.3 Installing the combustion system

With regard to the design of the heating room, the respective local building regulations, the applicable standards and fire regulations as well as the fire protection regulations are decisive. It is not permitted to place the combustion system on a wooden floor or combustible surface. Observe the respective regulations regarding fire protection as well as the valid regulations on accident protection and accident prevention. Ensure sufficient lighting at the installation site.



## 1.8 Safety and monitoring systems



The detailed description of the error messages is given in Register "C User manual, Control unit", section "11 Events".

### 1.8.1 Overview

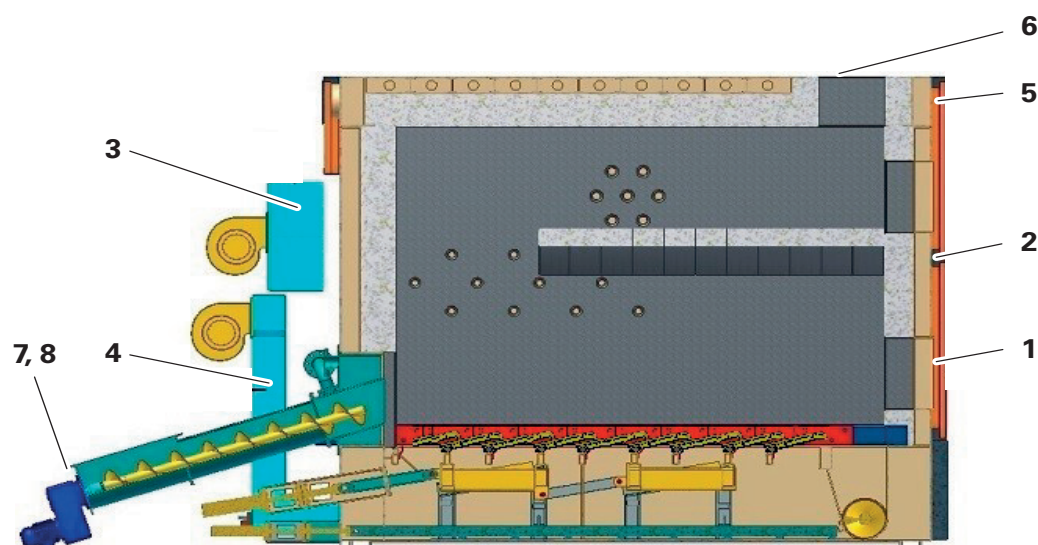


Fig. 1 Safety and monitoring systems

Item	Description	Function
1	Limit switch, grate door	Only allows the grate door to be opened when the "Open combustion chamber door" button is pressed.
2	Combustion chamber under-pressure monitoring	Pressure cell for underpressure monitoring in the combustion chamber
3/4	Air supply monitoring	The combustion blowers are monitored with airflow measurement sensors and pressure cells.
5	Flame temperature sensor	Monitoring of the combustion system to ensure that the basic flame is sufficient to ignite the fuel as well as monitoring for combustion chamber over-heating
6	O <sub>2</sub> sensor (lambda sensor)	Measures the oxygen content in the flue gases and sounds an alarm if the O <sub>2</sub> values are too low, installation in the flue gas connection or flue gas blower
7	Back fire thermostat	In the event of a backfire, switches off the combustion system and generates an alarm.
8	Extinguishing water valve	Opens automatically at temperatures > 65°C in the stoker, the back fire is extinguished.

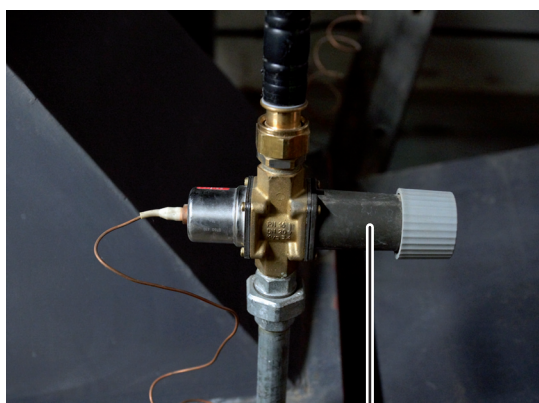


Annual function checks must be carried out on the back fire thermostat, the thermal extinguishing water valve, the safety temperature limiter, the O<sub>2</sub> sensor as well as on the back fire protection slide or the rotary valve. This inspection work may only be carried out by service personnel of Schmid AG energy solutions.

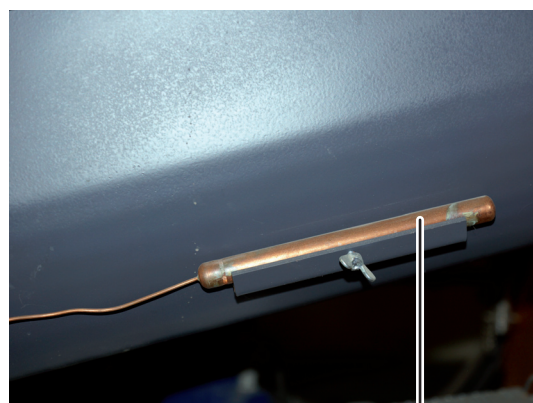
## 1.8.2

### Thermal extinguishing water valve

The sprinkler connection is equipped with a thermal valve with sensor (electrically decoupled) and installed directly on the stoker. If the temperature in the stoker exceeds 65°C, the extinguishing water valve automatically opens and the back fire is extinguished. The extinguishing water valve closes automatically once the temperature drops.



1



2

Item	Designation
1	Thermal valve
2	Contact sensor

Minimum water pressure                      3 bar  
 Minimum water supply line                ½"



A water supply must be ensured at all times. If a stop cock is installed, it must always be open. If necessary, the hand cock on the shut-off valve should be removed to prevent anybody from interrupting the water supply.

A drinking water separator must be installed in the extinguishing water supply in compliance with specific national regulations.

An annual functional check must be carried out on the thermal extinguishing water valve. This inspection work may only be carried out by service personnel of Schmid AG energy solutions.

### 1.8.3 O<sub>2</sub> sensor (lambda sensor)

The O<sub>2</sub> sensor is a sensor that measures the residual oxygen content in the flue gas. The signal of the O<sub>2</sub> sensor can affect the combustion air or the fuel quantity.

The O<sub>2</sub> sensor must be removed before cleaning the flue gas connection or the flue gas fan.



#### **⚠ WARNING!**

**Risk of burns, the O<sub>2</sub> sensor is hot.**

Before removal check the temperature of the O<sub>2</sub> sensors, always wear gloves during work.

Clean with a soft cloth or blow off with compressed air. When blowing off maintain a distance of 20cm to prevent damage to the sensor.

### 1.8.4 Emergency stop button and maintenance switch for drive motors

Position emergency stop buttons:

The customer can provide emergency stop buttons on the access doors and escape routes to the heating room that can be integrated into the control cabinet front. Actuating the emergency stop button stops the system controlled by Schmid AG energy solutions.

Position of the maintenance switches to the electrical drive motors:

Immediately near the corresponding gear motors. When carrying out maintenance work on the drive motor or the corresponding display element, actuate the maintenance switch and secure against unauthorised activation.

Operation of the system with defective technical safety control devices is prohibited. The device status must be checked daily and the function of the devices must be checked every six months. Defective devices must be replaced and not bridged.

## 1.9 Operator workstations

Access to the system must be possible on all sides for the following tasks:

- General operation
- Fire monitoring
- Flue gas duct cleaning and flue gas recovery
- Cleaning of the combustion chamber
- Maintenance work in the area of the fuel and air intake areas
- Disposal of ash

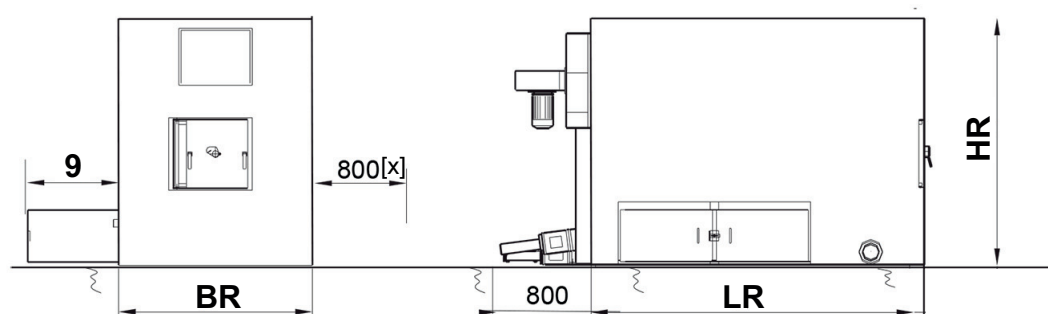


Fig. 2 Free working area

(x): This work area can be reduced after consultation.

Capacity (kW)	BR (mm)	LR (mm)	HR (mm)	9 (mm)
150	950	1600	1400	950
180	1150	1800	1400	950
240	1150	1800	1400	950
300	1250	1800	1400	950
360	1250	1800	1400	950
450	1440	2300	1600	1150
550	1440	2300	1600	1150
700	1800	2700	1950	1400
900	1800	2700	1950	1400
995	2000	3000	2300	1600
1200	2000	3000	2300	1600
1600	2000	3400	2300	1600
2000	2320	3800	3000	1550
2400	2320	4500	3000	1550
3200	2800	5000	4100	1950
4200	2800	6200	4300	1950
5000	2800	7400	5400	1950
6500	3200	8000	5400	2300

## 2 Description UTSR

### 2.1 Introduction

This automatic moving grate combustion system is designed for economical and low-emission combustion of forest woodchips and pellets. The energy released by combustion is used thermally.

Depending on the heat requirements, the combustion system adjusts its capacity within a range of 30 to 100 percent. Depending on the required capacity, the air and fuel quantities are adjusted automatically. The amount of fuel is regulated depending on the combustion temperature. The feeding unit transports the dosed fuel onto the combustion grate. A rotary valve or a backfire protection slide is installed upstream from stoking to protect it against backfire.

The fuel supplied runs through the four phases required for optimum combustion - drying, gasification (pyrolysis), combustion (oxidation) as well as the charcoal burnout on the flat moving grate. The flat grate cooled with the primary air is constructed of cast ribs arranged in rows. Each second cast rib row is controlled by a joint hydraulic drive and transports the fuel or the combustion residues to the grate de-ashing screw. Four to five different air supplies are provided for control of the combustion process. Two to three primary air zones below the grate for drying, gasification and burnout as well as two secondary air zones in the combustion chamber for combustion of the gases. The combustion process is monitored via air flow measurements in the primary and secondary air ducts, measurement of the combustion temperature as well as the O<sub>2</sub> measurement. The secondary air injection 1 is effected from three sides, offset by 90° in the upper part of the combustion chamber to achieve optimum mixture of the wood gases with the combustion air and therefore full burnout with low CO values. The secondary air 2 is injected above the vault in the burnout zone. This construction complies with the low NO<sub>x</sub> process with air stages. The combustion chamber is lined with fireproof concrete on the combustion chamber side, on the one hand to protect the steel construction, on the other for storing the temperature required for optimum combustion. The vaulted ceilings are made of shaped bricks and serve to dry the fuel efficiently. The combustion chamber is back-cooled with air to minimise radiation losses and protect personnel and prevent physical contact, and it is insulated with a 100 mm thick layer of mineral mats and clad with a powder-coated metal sheet. At the same time air cooling serves to pre-heat the secondary combustion air.

The heat energy in the hot flue gases is normally transferred to a medium in the downstream boiler.

The solids formed during combustion flow with the hot flue gas through the boiler. Afterwards the particles are separated in a multi-cyclone that runs in accordance with the centrifugal force principle. The multi-cyclone is also insulated and clad with sheet metal.

To lower dust emissions even further, the gases can be additionally cleaned by a downstream filter system. The flue gas fan is installed in accordance with the filter type on the inlet or outlet side of the filter.

The flue gas fan draws off the combustion gases through the boiler and the multi-cyclone and transfers these to the flue gas pipe that leads to the stack. An underpressure measurement system combined with an electronic control unit regulates the speed of the fan to ensure the underpressure required in the combustion chamber.

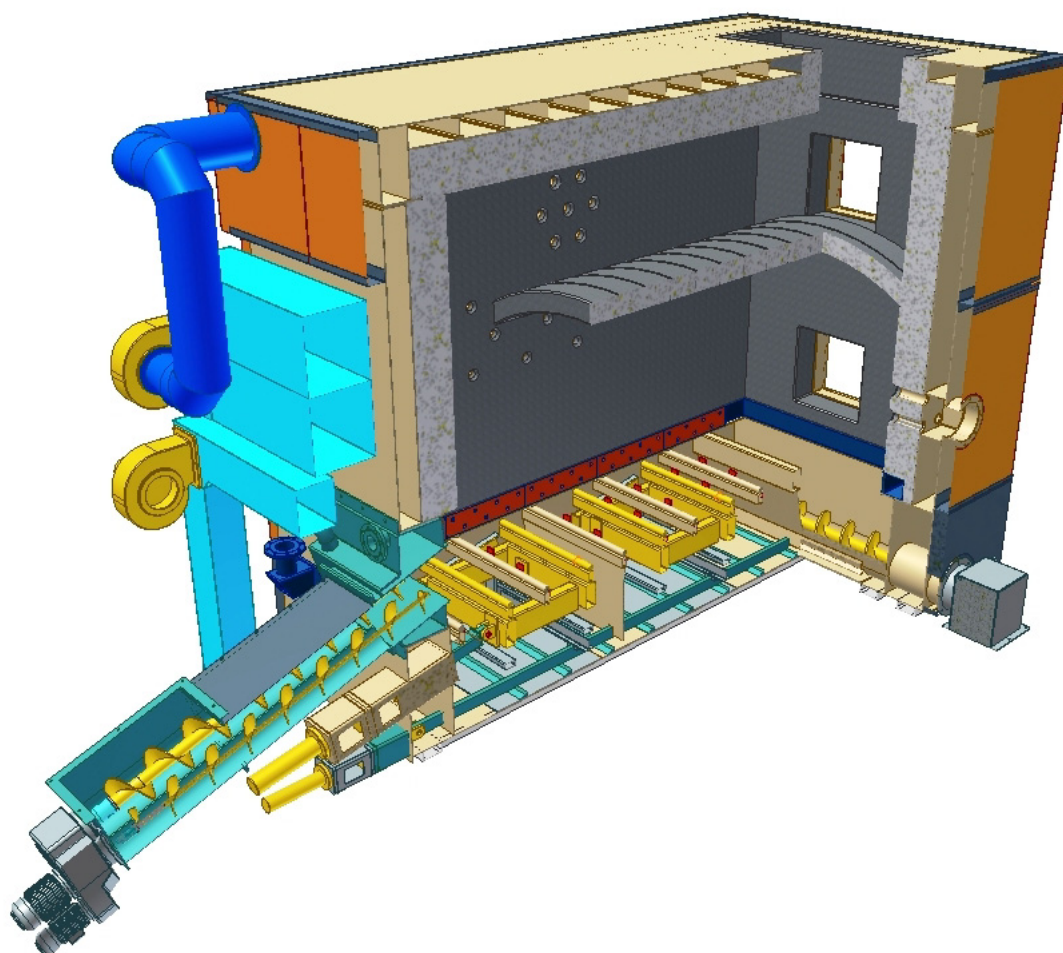


Fig. 3 Cross-section of the moving grate combustion system



## 2.2 Description of functions

To ensure optimal combustion, the fuel, which is dosed with the stoker screw or pusher, undergoes four phases.

- Drying
- Gasification (pyrolysis)
- Combustion (oxidation)
- Charcoal burnout

In order to control this process, the system has two different air supply zones.

- Primary air zone under the grate for drying and gasification
- Secondary air zone in the combustion chamber for burnout

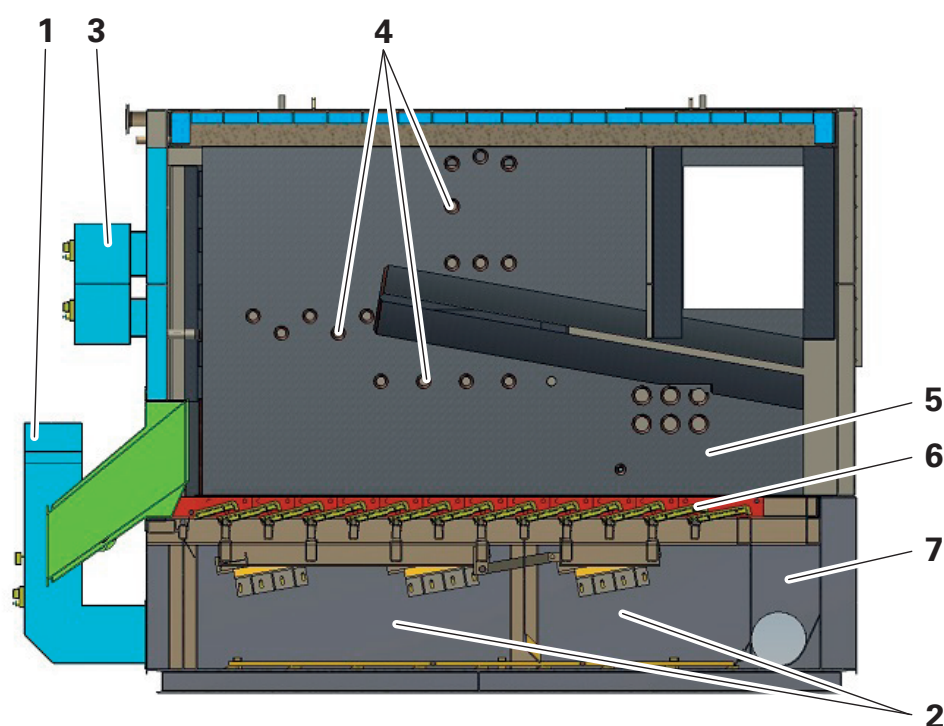


Fig. 4 Basic construction

Item	Designation
1	Primary air duct 1 + 2
2	Primary air zones under the grate
3	Secondary air duct 1 + 2
4	Secondary air nozzles
5	Combustion chamber
6	Moving grate
7	Ash chute

The following measurements control the combustion process:

- Primary air quantity
- Secondary air quantity
- Combustion temperature
- Excess air measurement (O<sub>2</sub> sensor)
- Underpressure in the combustion chamber
- Temperature of the refractory lining (UTSR 700 and larger)
- Temperature near the lower grate (UTSR 2000 and larger)
- Fuel bed control (optional on UTSR 700 and larger)

The combustion grate is filled with refractory concrete.

- To protect the steel structure
- As thermal insulation

The combustion grate is insulated with 100 mm insulation mats covered by a sheet-metal cladding in order to minimise radiation losses and as burn protection.

### **Flue gas dedusting**

Combustion of solids produces fly ash which is released in the hot flue gas.

The fly ash is normally separated out of the gas via multi-cyclones (centrifugal principle). The result is a flue-gas reference value of less than 150 mg/Nm<sup>3</sup> following separation.

To lower dust emissions even further, the flue gases can be additionally cleaned by a downstream filter system.

### **Flue gas fan**

The flue gas fan is especially designed for the respective system in accordance with the order confirmation and the project planning documents. Additional information is given in the separate instruction manual.

The flue gas fan extracts combustion gases through the boiler and the multi-cyclone and conveys the gases to the flue gas pipe and then the stack.

### **Fine particle filter**

A fine particulate filter can be optionally integrated into the system. Additional information is given in the separate instruction manual.

The flue gas is further purified through a fine particle filter. If the filter is operated with underpressure, it is installed upstream of the flue gas fan.

### **Mechanical de-ashing system**

The automatic de-ashing feature is especially designed for the respective system in accordance with the order confirmation and the project planning documents. Additional information is given in the separate instruction manual.

The residues of combustion such as grate and fly ash as well as fuel contaminants are automatically discharged with screws out of the combustion system and the multi-cyclone. The ash is routed into a container of 50, 240 or 800 litres.



## 2.3 Design of the moving grate combustion system

The automatic wood combustion system consists of the following system components:

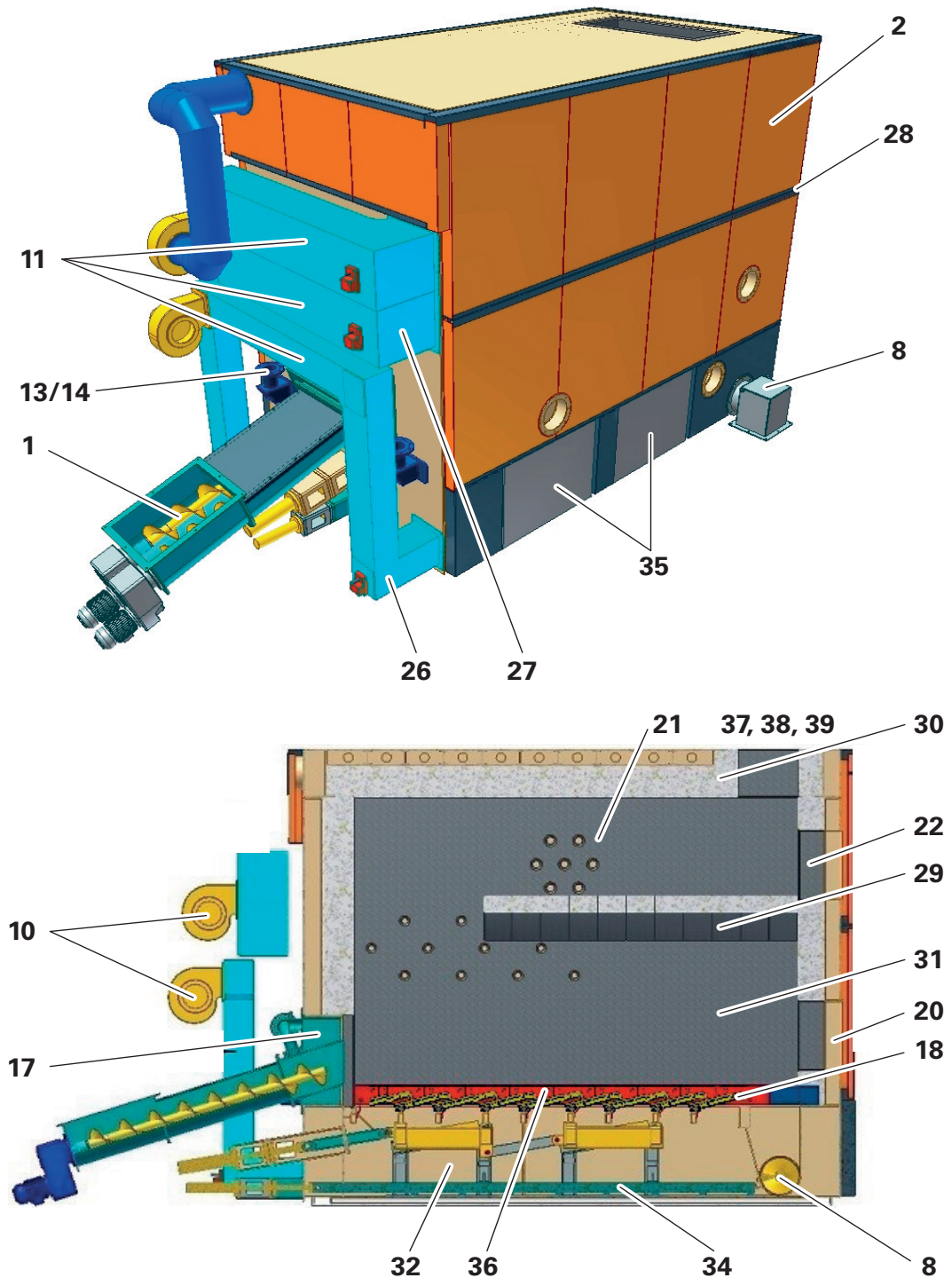


Fig. 5 Design of the moving grate combustion system

Item	Designation	Function
1	Fuel transport, inlet	Inlet for fuel, e.g. via stoker screw
2	Combustion grate	Consists of a vault, refractory lining, and a moving grate
8	Grate de-ashing	Possible location: right or left side
10	Supply air fans	1 to 3 fans to provide the air supply for combustion
11	Supply air ducts	Distribution of the primary and secondary air
13	Cheek cooling supply	Possible location: right or left side
14	Cheek cooling return	Possible location: right or left side
17	Infeed	Optionally water-cooled
18	Moving grate	Fuel transport into the combustion chamber
20	Combustion chamber door	Access to burnout zone
21	Burnout zone	Combustion of any unburned gases
22	Burnout door	For cleaning of the burnout zone
26	Supply air duct	Primary air supply
27	Supply air duct	Secondary air supply
28	Underpressure measurement device	Measures the pressure in the combustion chamber
29	Lower vault	Radiation ceiling, separates the primary from the secondary zone
30	Combustion chamber ceiling	Top of the combustion chamber
31	Combustion chamber	for thermal degasifying and combustion
32	Lower grate	Catches residual ash, optional under-grate de-ashing system
34	Under-grate de-ashing system	Collects ashes and transports it to the de-ashing unit
35	Side door	Possible locations: right or left side
36	Grate bar cooling system	Optional for UTSR 700 and larger Cools the refractory lining adjacent to the combustion area
37	Refractory lining sensor	Measures the temperature of the refractory lining (possible from UTSR 700 and larger)
38	Combustion chamber temperature sensor	Measures the temperature in the combustion chamber and regulates the supply air
39	O <sub>2</sub> sensor (lambda sensor)	Measures the oxygen content in the flue gas, installation in the flue gas connection or the flue gas fan

### 2.3.1 Automatic ignition (optional)

Automatic ignition is performed with an industrial hot air blower installed on the side of the combustion system. The fuel is ignited automatically directly in the combustion chamber. The automatic ignition consists of:

- Electrical hot air blower
- A console with mounting bracket
- An ignition tube from the blower to the combustion retort made of fire-proof steel
- Electrical control unit for the lighting procedure



Fig. 6 Automatic ignition (stoker)

### 2.3.2 Automatic radiation-vault cleaning system (optional)

The automatic radiation-vault cleaning system cleans the vault ceiling with compressed air blasts and therefore minimises the manual cleaning work.

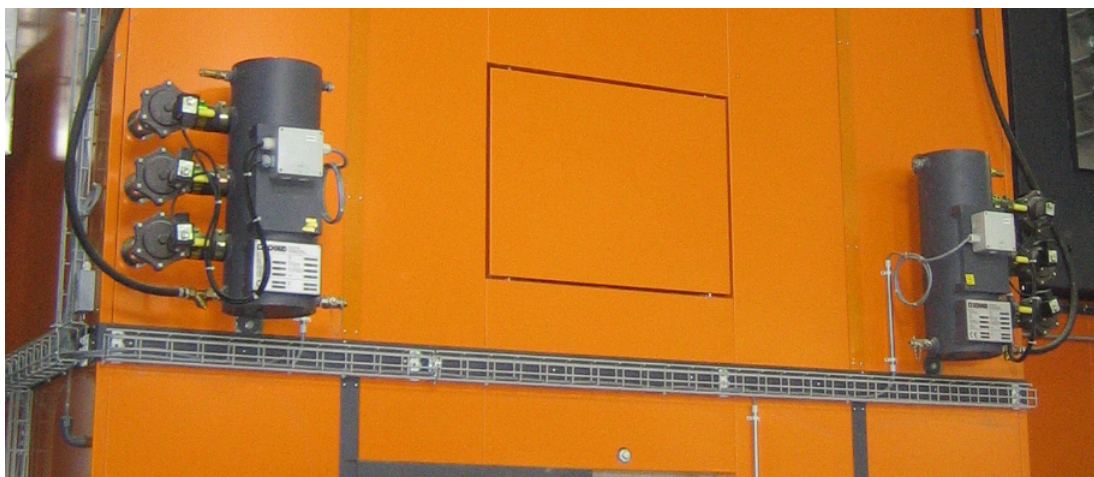


Fig. 7 Combustion system with automatic radiation-vault cleaning system



Before carrying out any maintenance work on the automatic radiation-vault cleaning system, the compressed air tank must be disconnected from the air supply (e.g. by closing the ball tap or releasing the quick-action coupling on the compressor). The compressed air tank of the cleaning system must then be vented by opening the drain valve. During maintenance work the drain valve must remain open. When opening the combustion chamber or boiler door, activation of the radiation-vault cleaning system is blocked by opening of the door limit switch. The safety valve must be serviced or replaced in accordance with specific national regulations. When carrying out maintenance work wear the protective gear.

### 2.3.3 Flue gas recovery (option)

The flue gas recovery unit is a system that recirculates part of the flue gas to the primary air zone (up to 900kW) or the primary and secondary air zone (from 1200kW). This reduces the combustion chamber temperature. The amount of flow is regulated as a function of combustion temperature and boiler capacity. The complete procedure is set during assembly and runs automatically.

- Flue gas recovery fan with frequency converter
- Flue gas pipe with non-return flap or rotary slide valve compactly mounted on the moving grate combustion system (insulated by customer)
- Control unit and regulation in the control cabinet

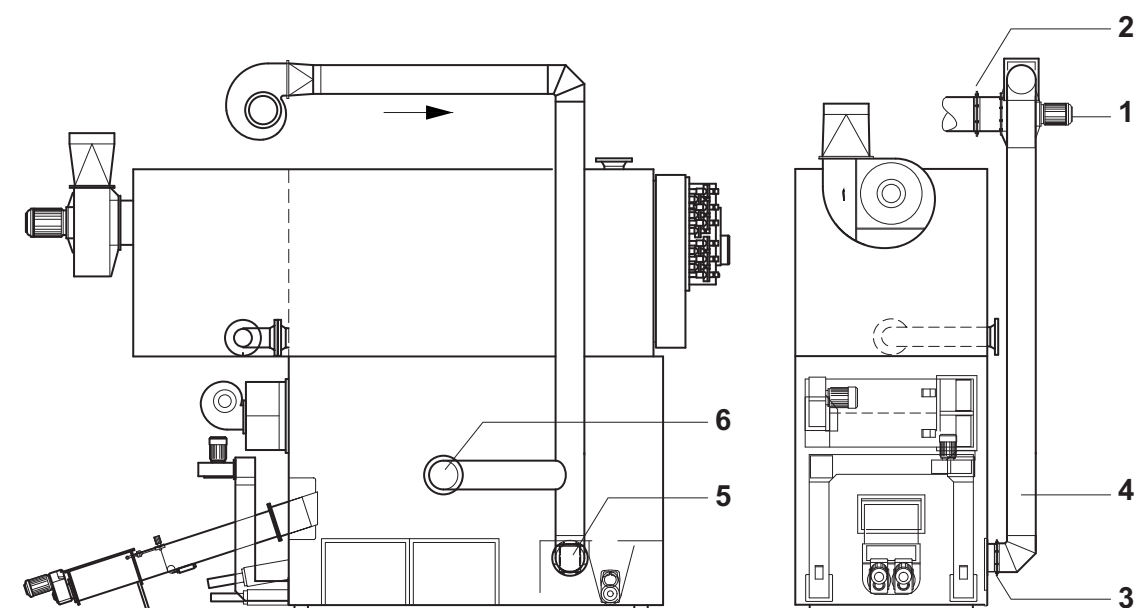


Fig. 8 Flue gas recovery (example illustrated)

Item	Designation
1	Recirculation fan
2	Check flap valve
3	Non-return valve up to 900 kW, rotary slide valve from 1200kW
4	Temperature monitoring up to 900kW
5	Primary air zone
6	Secondary air zone

Boiler size	Ø flue gas recovery duct [mm]	Boiler size	Ø flue gas recovery duct [mm]
UTSR-100-150	---	UTSR-2000	300 / 3x 250
UTSR-180-240	130	UTSR-2400	300 / 3x 250
UTSR-300-360	130	UTSR-3200	360 / 3x 250
UTSR-450-550	150	UTSR-4200	400 / 3x 250

Boiler size	Ø flue gas recovery duct [mm]	Boiler size	Ø flue gas recovery duct [mm]
UTSR-700-900	200	UTSR-5000	500 / 4x 300
UTSR-1200	250 / 2x 200	UTSR-6500	500 / 4x 300
UTSR-1600	250 / 2x 200		

### 2.3.4 Under-grate de-ashing (option)

Ash is removed automatically under the moving grate with moving floor system to the grate de-ashing screw or into a disposal shaft. The moving floor is hydraulically driven (refer to separate document).



Fig. 9 Under-grate de-ashing system

### 2.3.5 Flue gas filter system (option)

To lower dust emissions even further, the gases can be additionally cleaned by a filter system installed downstream from the multi-cyclone.

The flue gas fan is installed in accordance with the filter type on the inlet or outlet side of the filter.



For further information refer to the order confirmation or the filter documentation, if a filter was installed.

To be able to guarantee the required filter availability, the respective combustion system must be run for a minimum running time of 5 hours in the load range of 30-100% between standby/shutdown.

## 2.4 Nomenclature key

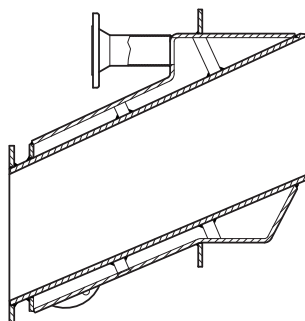
Using as an example the UTSR-700.22 underfeed combustion system

UTS	R	-700	22
UTS = combustion system	R = moving grate combustion system	Model size	Type of de-ashing system 21 Combustion system with ash tray 22 De-ashing into container or bucket

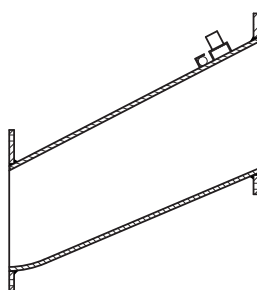


## 2.5 Inlet design variants

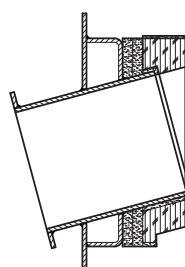
For combustion of wood chips, shavings etc., in accordance with the order confirmation and system overview.



Water-cooled grate inlet for the ESC hydraulic pusher and HFE horizontal conveyor unit



Grate inlet for the HFE horizontal conveyor unit



Grate inlet to the stoker screw

Fig. 10 Inlet design variants

## 2.6 Structure of the combustion system

A system always comprises the process stages:

- Fuel storage (separate instruction manual)
- Ash removal system and transport (separate instruction manual)
- Combustion
- Hot water boiler (heat exchanger)
- Flue gas cleaning (separate instruction manual)
- De-ashing (separate instruction manual)

## 2.7 Technical data

### 2.7.1 Dimensions

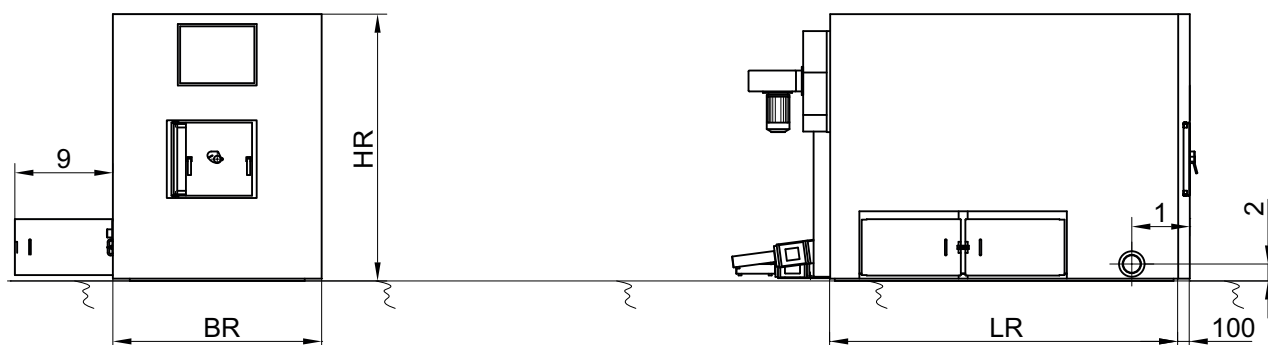


Fig. 11 Dimensions

UTSR	BR (mm)	LR (mm)	HR (mm)	1 (mm)	2 (mm)	9 (mm)
150	1150	1800	1400	480	330	950
180	1150	1800	1400	480	330	950
240	1150	1800	1400	480	330	950
300	1250	1800	1400	480	115	950
360	1250	1800	1400	480	115	950
450	1440	2300	1600	480	116	1150
550	1440	2300	1600	480	116	1150
700	1800	2700	1950	500	146	1400
900	1800	2700	1950	500	146	1400
995	2000	3000	2300	500	146	1600
1200	2000	3000	2300	500	146	1600
1600	2000	3400	2300	500	146	1600
2000	2320	3800	3000	520	218	1550
2400	2320	4400	3000	520	218	1550
3200	2800	5000	4100	650	373	1950
4200	2800	6200	4300	650	413	1950
5000	2800	7400	5400	650	413	1950
6500	3200	8000	5400	650	413	2300

## 2.7.2 Combustion chamber weight and cooling

Capacity (kW)	Grate weight (kg)	RWK capacity (water) (l)	Operating weight (kg)	KVS grate (m <sup>3</sup> /h)
150	2500	-	2500	-
180	2500	-	2500	-
240	2500	-	2500	-
300	2820	-	2820	-
360	2820	-	2820	-
450	5560	-	5560	-
550	5560	-	5560	-
700	7880	53	7940	125
900	7880	53	7940	125
995	11400	57	11460	125
1200	11400	57	11460	125
1600	15500	65	15570	90
2000	21000	128	21130	200
2400	22800	145	22950	200
3200	36600	95	36700	180
4200	49200	110	49320	170
5000	68000	130	68150	160
6500	85700	480	86200	60



## 3 Transport

All of the products offered by Schmid AG energy solutions are transported by our own specialists and delivered to the correct location. The components of the system are protected against corrosion for transport and storage.

The components of the combustion system are delivered separately as follows:

- Combustion grate incl. insulation
- Hot water boiler with a built-in boiler door and flue gas dedusting unit
- Cladding plates, insulation mats for the combustion grate on pallets
- Add-on components, flue-gas and supply air fans, damper actuators, various small parts, on pallets
- Control cabinet on pallets

If system components are temporarily stored, they should be covered to protect them against dirt and moisture.



The unprotected storage of electrical components as control cabinets, motors, etc. is prohibited.

The following regulations must be complied with if the components are collected and temporarily stored by our partners or customers:

- Prevention of exposure to water
- When transporting systems or system components are transported on open vehicles, suitable packaging is necessary for protection against the effects of the weather and soiling.
- Prevention of vibrations as far as possible
- Never expose systems and system components to temperatures of below -20°C (risk of brittling breakage)
- Suitable packaging must be used for sea transport (preferably overseas shipping container), wooden crates should never be loaded on deck for shipping
- Corrosion protection is necessary for all modes of transport
- Transport vehicles must be equipped with pneumatic or hydraulic suspension to prevent vibration breakage.



### **⚠ WARNING!**

**Danger from falling loads!**  
**Falling loads can cause serious injury.**

System components may only be lifted by the lifting brackets designed for that purpose and only in the presence of our specialists.

Use only suitable, tested, and approved lifting equipment.

Never stand or work under hanging loads.



### ⚠ WARNING!

The boiler door can open accidentally during transport and cause injury to the head and upper body.

The boiler door must be closed before lifting the boiler.

Never stand between the lifted boiler and a wall - risk of crushing.

## 3.1 Lifting loads

Dimensions and weights, according to technical specifications.

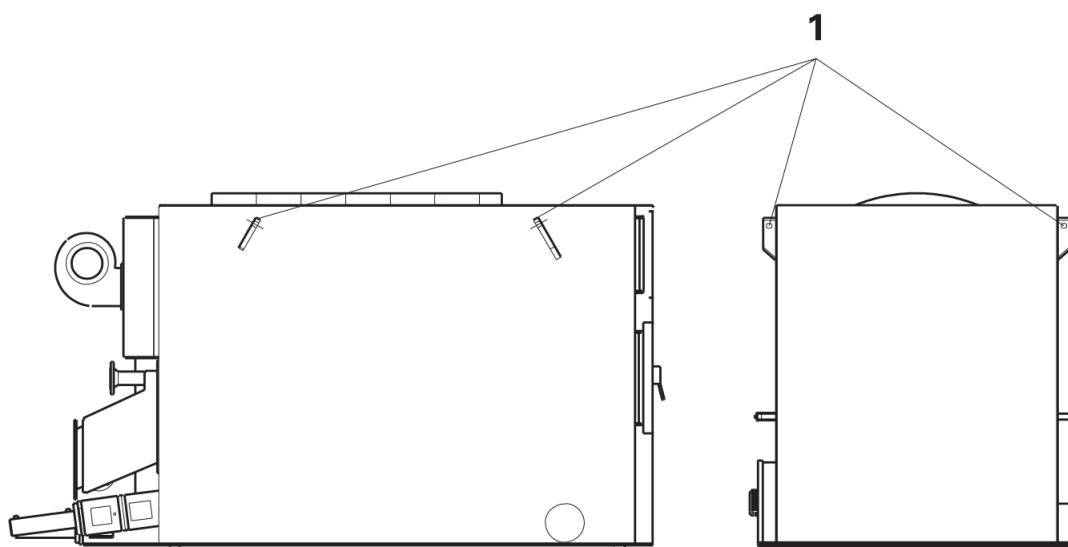


Fig. 12 Lifting brackets for combustion grate

Item	Designation
1	Lifting brackets for combustion grate

Alternatively, the system components can also be unloaded using a forklift. In this case make sure to tell the Schmid AG energy solutions project lead. In this case the components are supported with pallets or squared timber during truck loading.

## 4 Installation, commissioning

### 4.1 Installation, assembly

The moving grate combustion system may only be assembled and commissioned by qualified Schmid AG energy solutions staff.

It is positioned according to the project-specific installation diagram.

The installation location must be clean and dry at the beginning of the assembly work (swept clean).

The scope of supply and provisions regarding the services to be provided by the customer are specified under assembly and commissioning in the order confirmation, as well as in the general terms and conditions of delivery. The electrical assembly and installation is not included within the Schmid AG energy solutions scope of supply.



#### **⚠ DANGER!**

**Danger from electrical energy.**

**An electric shock can cause serious injury!**

Please note the connection information. See wiring diagram in the appendix as well as the nameplate on the combustion grate.

During the installation work the system must not be subjected to a voltage.

Electrical connections must only be performed by specialists.

Defective cables and connectors must be replaced immediately.



#### **⚠ WARNING!**

**Danger of fire resulting from installation on site.**

**Incorrect floor or wall conditions, or flammable materials in the installation location can cause a fire hazard.**

The firing unit may only be placed on a fireproof surface.

The distances to walls and other structures must be complied with.

There must not be any flammable materials in the combustion chamber or near the underfeed combustion system.

Fire protection measures as stipulated in local regulations and guidelines must be complied with.

Higher ground temperatures can occur near the boiler installation site (max. ambient temperature +60°C).

## 4.2 Commissioning

All Schmid AG energy solutions products are normally taken into operation by our trained staff.

An essential part of the commissioning process includes the instruction of the future equipment operators.



The equipment operators must be present during commissioning. The personnel should be familiar with the instruction manual prior to commissioning. The instruction of the equipment operators is part of the acceptance of the system.



### Hydraulic oil supply

#### **⚠ WARNING!**

**High pressure hydraulic lines may burst.**

**Potential fire hazard and risk of injury by hydraulic oil or ruptured parts.**

Installation and maintenance of the hydraulic units may only be performed by qualified personnel and only when the system is powered off and the power supply is secured against accidental activation.

All lines, hoses and fittings should be regularly checked for leaks and externally visible damage.

Any damage must be repaired immediately. Oil spraying out of hydraulics can cause injury and fire.

Please note the connection information. See hydraulic diagram in appendix.

Hydraulic power units must be placed in a oil containment tray.

The maintenance of the hydraulic system is covered in chapter «6.5.6 Oil hydraulics», and in a separate operator's manual.

### 4.2.1 Requirements for circulating water up to 110°

In order to prevent damage, particularly due to scaling in the hot water boilers circulating water in new and refills must fulfil the following conditions:

Characteristic	Value	Notes
Total water hardness	Max 0.2° f Max 0.1° dH	1° f = French degree of hardness, respectively 0.56 °dH = German hardness equal to 10 mg/ l calcium carbonate per litre of water
PH-value at 20°C	8.5 ... 9.5	
Phosphates (PO <sub>4</sub> )	30 mg/l max.	
Chlorides (Cl)	30 mg/l max.	
Oxygen (O <sub>2</sub> )	0.1 mg/l max.	Hot water up to 110°C.



The circulating water must be checked annually. Furthermore the valid national standards must be complied with.

### 4.2.2 Water treatment for different types of raw water

Up to 20° f	►	Add hardness stabilisers and an alkalising agent
Over 20° f	►	Softening through ion exchange to 0° f hardness and addition of an alkalising agent. Large systems (e.g. piped heating networks) may require complete softening and alkalisation

### 4.2.3 Technical safety devices, combustion chamber cooling

The technical safety equipment such as safety valves, pressure limiters, water minimum level protection devices and expansion vessels are specified and installed in accordance with the valid EU directives and standards (for example EN 12828 or EN 12953). The customer is responsible for compliance with applicable national specifications.

The drain lines of safety valves must be routed at a downward angle away from the valve to the drain. It is essential to ensure that scalding caused by hot water or steam is prevented by effective and suitable pipe configurations.

### 4.2.4 Filling with circulation water

Before the system is started, the heat generation system and water distribution system must be filled with circulation water and tested for tightness. Operation of the system is only permitted when it is completely full.

## 4.3 Heating the combustion chamber

When commissioning the system, the temperature of the combustion chamber must be raised very carefully. This is done to prevent damage to the refractory lining from moisture build-up. The following heating curve for drying the refractory lining applies to low-cement refractory concrete:

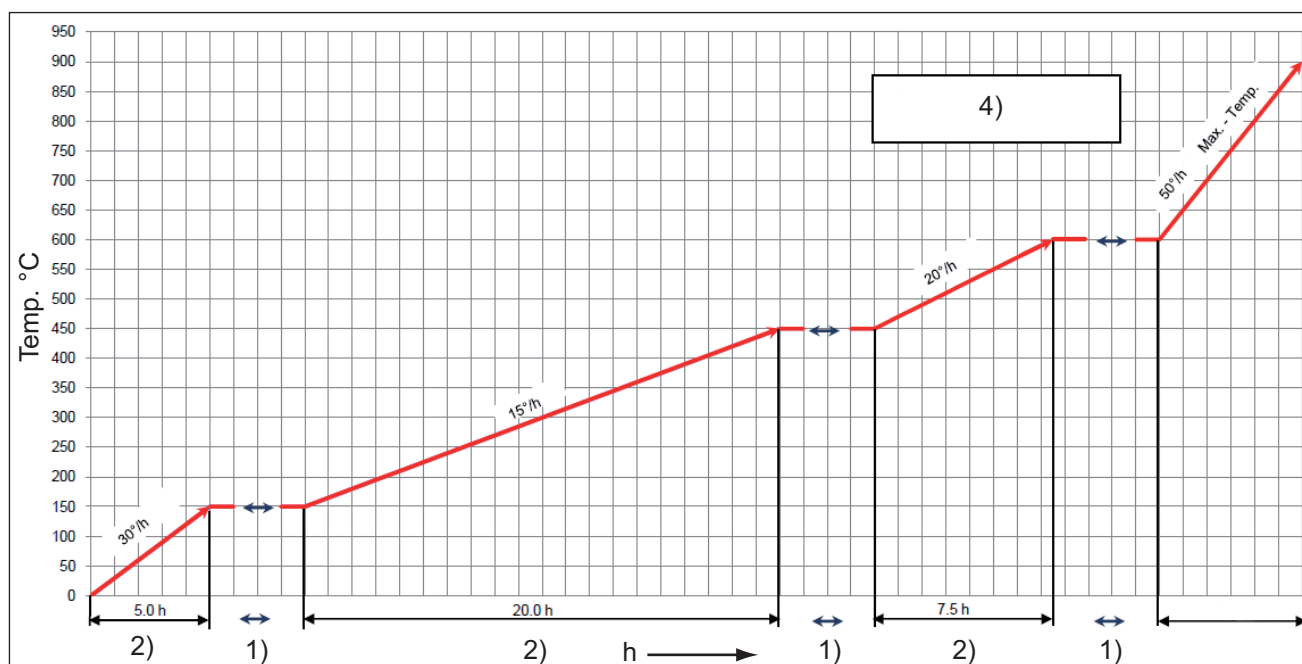


Fig. 13 Heating curve

### Chart key

- 1) Holding time at temperature per 25mm of concrete wall thickness = 1 hour.
- 2) Never heat faster, especially at the lower temperatures, as the water contained in the refractory lining cannot evaporate quickly enough. If heated too quickly, the refractory lining may be destroyed in an explosion-like event.
- 3) Continue heating until operating temperature is reached.
- 4) Once dry, the refractory should be heated at a rate of 50°C/h until it reaches the maximum temperature.



We recommend letting specialists from Schmid AG energy solutions or from another specialised service provider heat up the moving grate combustion system for the first time.

Heating the combustion chamber after an idle period of more than two weeks.

After a prolonged idle period of the combustion system (e.g. during the summer break) we recommend slowly heating the combustion chamber to minimise the wear on the refractory material. To this purpose the combustion controller can be used in heat-up mode.

## 5 Operation

### 5.1 General instructions

The moving grate combustion system can be ignited and controlled via a central control unit (optional). If the automatic ignition system does not work or is not installed, the system must be ignited manually.

The moving grate combustion system may only be operated in a safe, functional and good condition.

The system must be shut down and secured immediately in the case of malfunctions.



#### **⚠ DANGER!**

**Risk of explosion (deflagration)!**

**Risk of flame exposure when opening the combustion chamber door!**

In the event of faulty pre-ventilation or incomplete combustion, an explosive atmosphere can occur in the combustion chamber due to the formation of carbon monoxide (CO). This can ignite when the burner is repeatedly started, when the combustion chamber or maintenance doors are opened and cause deflagration. This can result in death, serious injury or damage to equipment.

Before lighting the fuel, close all maintenance doors. Lighting may only be performed manually through the combustion chamber door.

Never open the combustion chamber door after lighting the fuel or during the automatic lighting procedure.

It is prohibited to open the combustion chamber door during start-up and operation as well as after shutdown for faster cooling.

The combustion chamber door and the maintenance doors may only be reopened after pre-ventilation, especially after a power failure.

It is prohibited to bridge safety switches.



#### **⚠ WARNING!**

**During operation very high temperatures prevail in the combustion chamber. Risk of combustion caused by flame emissions when the combustion chamber door is open.**

During the operating phase the combustion chamber door may only be opened for a short time and with care.

Other hot surfaces can occur near the combustion system. For this reason take care when carrying out any activities.



#### **⚠ WARNING!**

**High flue gas concentrations (CO) in the air can result in unconsciousness and the risk of suffocation.**

Operation without a connection to the flue gas pipes is prohibited.

After shutting down the system only open the doors when the interior temperature has dropped below 100°C.

### 5.1.1 System operation

To guarantee minimum system wear, continuous operation is necessary. With continuous operation, the thermal loads from repeated cooling and heating are prevented, which has a positive effect on the service life of the entire system.

With regard to the set number of activation/deactivation operations per day and the minimum combustion time, in Switzerland the regulations of the canton must be taken into account. A capacity range of 30 – 100% for 24h/d is recommended as a minimum operating time for optimum and low-wear operation. If the minimal loads are frequently underrun, it may not be possible in some cases to comply with the emission requirements and the filter availability.

Generally running the system with short-term load changes should be avoided. Optimum combustion can be impeded with fast load changes. Due to the mass of the refractory lining (slow heat absorption and discharge) as well as the large grate surface (slow increase and decrease of the covering with fuel) the control behaviour is slow. If the loads change quickly, emissions and wear can be negatively affected.

Typically it takes around 45 - 70 minutes to increase the wood boiler capacity from 30% to 100% (when the combustion system is warm), this corresponds to 1...1.5 % / minute. Running the system down from 100% to 30% takes approximately 30 minutes, which corresponds to approx. 2 % / minute. This control behaviour must be taken into account when looking at load peaks and integrating the combustion system by means of an external capacity signal.

When managing the boiler it must be ensured that the entire boiler capacity of the boiler is utilised. This can cover load peaks, has a positive effect on the control behaviour and the minimum operating time of the combustion system as well as the availability of the filter system.

Contaminants in the fuel as well as changes to the defined fuel quality during operation influence the emissions as well as the efficiency and can result in higher wear and additional maintenance work.



## 5.2 Switching the combustion system on



### **⚠ DANGER!**

**Explosion hazard due to deflagration!**

**An overfilled combustion chamber can create an explosive atmosphere, which can cause serious injury when lit.**

Empty the combustion chamber before firing.

Never use fire accelerants (petroleum or similar) when lighting the fire.



The detailed description of how to switch on the combustion system is given in Register "C User manual, Control unit", section "4.2 Automatic mode".

### 5.2.1 Correct manual lighting

1.



Materials:

Firewood and wax-soaked wood shavings or wood chips.

Never use fire accelerants (e.g. petroleum or similar) for lighting - risk of burns.

2.



In addition to these highly flammable materials, add middle sized and large pieces of firewood, observing the rule of thumb: "From fine to coarse, from soft to hard"

3.



It is important to ensure that the fire spreads slowly across a large area of the grate and that there is a controlled burn off for the entire duration of the burn.

## 5.3 Emergency shut down

The movement of the moving grate combustion system can be stopped at any time by activating the emergency cut-off switch. In addition, opening the combustion chamber door, the boiler door, or removal of the ash container will stop movement in the system. No more fuel will be conveyed to the system.

The emergency cut-off does not immediately stop the combustion process in the combustion system. The fire will continue to burn for a long time. Allow the fire to burn down (see also «5.1 General instructions»).

## 5.4 Operating and display elements

The moving grate system is visualised on the central control unit and controlled from there (see separate instruction manual for the control unit).

### 5.4.1 Mains disconnection devices

All of the actuators can be fitted by the customer with suitable power cutoff units, normally a maintenance switch. Such switches must be installed in accordance with country-specific regulations.

### 5.4.2 Machine control unit

The entire system can only be operated via the control unit. It is set up by Schmid AG energy solutions personnel during the commissioning process (see «4 Installation, commissioning»). Changes to the settings may only be made by Schmid AG energy solutions service personnel.

#### **WARNING!**



**Risk of injury due to incorrect combustion settings.**

**Incorrect settings can result in a poor combustion and carbon monoxide poisoning.**

The system control unit must only be operated by trained individuals who are familiar with this instruction manual.

The personnel of Schmid AG energy solutions reserve the exclusive right to specify settings that influence clean combustion.

### 5.4.3 Operating mode selector switch

As per the separate instruction manual for the control unit.

## 5.5 Recommissioning after a longer interruption

No special measures are necessary if recommissioning after a period of downtime of up to one year. After longer periods of downtime, proceed according to «4.2 Commissioning».

During commissioning the moving grate combustion system should be checked for flawless operation without fuel.

### Hydraulic oil supply



#### **⚠ WARNING!**

**High pressure hydraulic lines may burst.**

**Oil spraying out of hydraulics can cause injury and fire.**

Installation and maintenance of the hydraulic units may only be performed by qualified personnel and only when the hydraulic supply is switched off.

All hydraulic lines, tubes, and screw connections must be inspected for leaks and externally visible damage.

Any damage must be repaired immediately.

Replace old hydraulic oil

Maintenance of the hydraulics is described in chapter «6.5.6 Oil hydraulics».

## 6 Maintenance

### 6.1 Introduction

Operational failures due to inadequate or improper maintenance can cause very high repair costs and long downtimes. The operational safety and service life of this system depend on proper maintenance, as well as several other factors.

Because of the different operating conditions, it is not possible to specify in advance how often it is necessary to check for wear, or carry out inspections, maintenance and repair. Suitable inspection intervals must be drawn up which take the individual operating conditions into account.



#### **⚠ WARNING!**

**A lack of maintenance or improper maintenance can cause injury and damage to equipment!**

Closures on covers, doors, etc. must not be altered under any circumstances. Safety devices must not be removed or bypassed.

When welding in or near the equipment, the earth terminal needs to be attached adjacent to the welding area so that no current can flow uncontrolled over the bearings and electrical components.

During maintenance, cleaning, and repair work the power must be cut off to all actuators and secured against unintentional switching on.

The master switch on the control cabinet must be shut off and secured.



The staff responsible for carrying out this work must be personally satisfied that all drives are secured against switching on unintentionally.

Schmid AG energy solutions cannot honour warranty claims resulting from damage caused by insufficient maintenance.

### 6.2 Maintenance contract

In order to prevent faults and defects to the system, and to ensure optimal combustion, we recommend maintenance of the system by Schmid AG energy solutions either annually or every 4000 hours of operation.

Schmid AG energy solutions offers maintenance contracts with different performance levels. Request an offer through our customer service department.

Schmid AG energy solutions cannot honour warranty claims resulting from damage caused by insufficient maintenance.

## 6.3 Cleaning



### ⚠ WARNING!

Risk of injury when entering the combustion chamber. Always secure the combustion chamber door.

Before entering the combustion chamber always secure the combustion chamber door with the personal padlock.



### ⚠ WARNING!

Risk of injury due to rotating parts.

Before entering the combustion chamber, switch off the grate de-ashing screw on the maintenance switch and secure with the personal padlock to prevent reactivation.

Because a large amount of soot and ash accumulates in the combustion system over time, it must be cleaned occasionally. The cleaning interval is dependent on the type of fuel used and the amount of ash. Check the quantity of ash at least once a month.

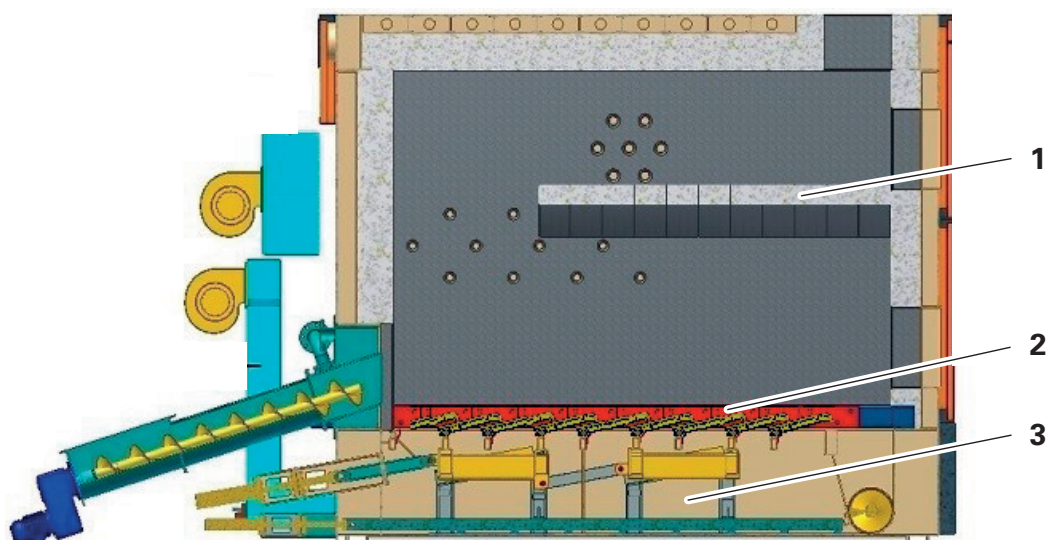


Fig. 14 Cleaning

Item	Description
1	Vault/intermediate ceiling
2	Moving grate
3	Lower grate

**⚠ WARNING!**

**Surfaces and interior are very hot and can cause burns.**

Before cleaning allow the combustion system to cool.

Always wear personal protective equipment.

Secure the system against accidental activation.

**⚠ WARNING!**

**Dust and fly ash can negatively influence breathing and cause irreversible damage to lungs and respiratory tracts.**

In the event of high dust concentrations always wear respiratory protection of class P3 or FFP3. Caution! Respirator masks for fine dust do not provide protection against hazardous or suffocating gases and vapours.

### 6.3.1 Clean ash removal box



► **Procedure:**

1. Open the cover.
2. Push the ash to the rear, inward and suction off.



### 6.3.2 Clean fan

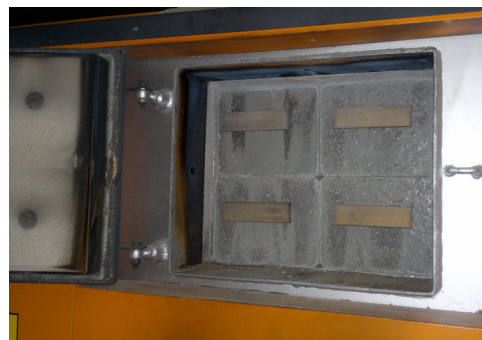


► Procedure:

1. Open cleaning opening.
2. Clean the fan hub with a brush (preliminary cleaning using the square brush, final cleaning with a round brush).
3. Close the cleaning opening.



### 6.3.3 Clean vault/intermediate ceiling



► Procedure:

1. Remove panel cover.
2. Open the door.
3. Put on heat resistant gloves and remove the door inserts.
4. Push the ash rearward into the combustion chamber.

### 6.3.4 Clean the moving grate



► Procedure:

1. Carry out rough cleaning.
2. Remove the grate bars and place them so that they are refitted in an identical position.
3. Clean the grate bars mechanically and check for damage.
4. Refit the grate bars in the same sequence.



Do not confuse the sequence of the rows when refitting. The grate bars and rows may only be changed by Schmid AG energy solutions service personnel.

### 6.3.5 Clean lower grate



► Procedure:

1. Open door.
2. Using the pusher, remove the ash.
3. Discard ash.

## 6.4 Maintenance overview

The maintenance and inspection data are based on continuous operation. If the requirement is not fulfilled within the corresponding period, the period can be extended. However, a complete overhaul must be performed every two to three years.

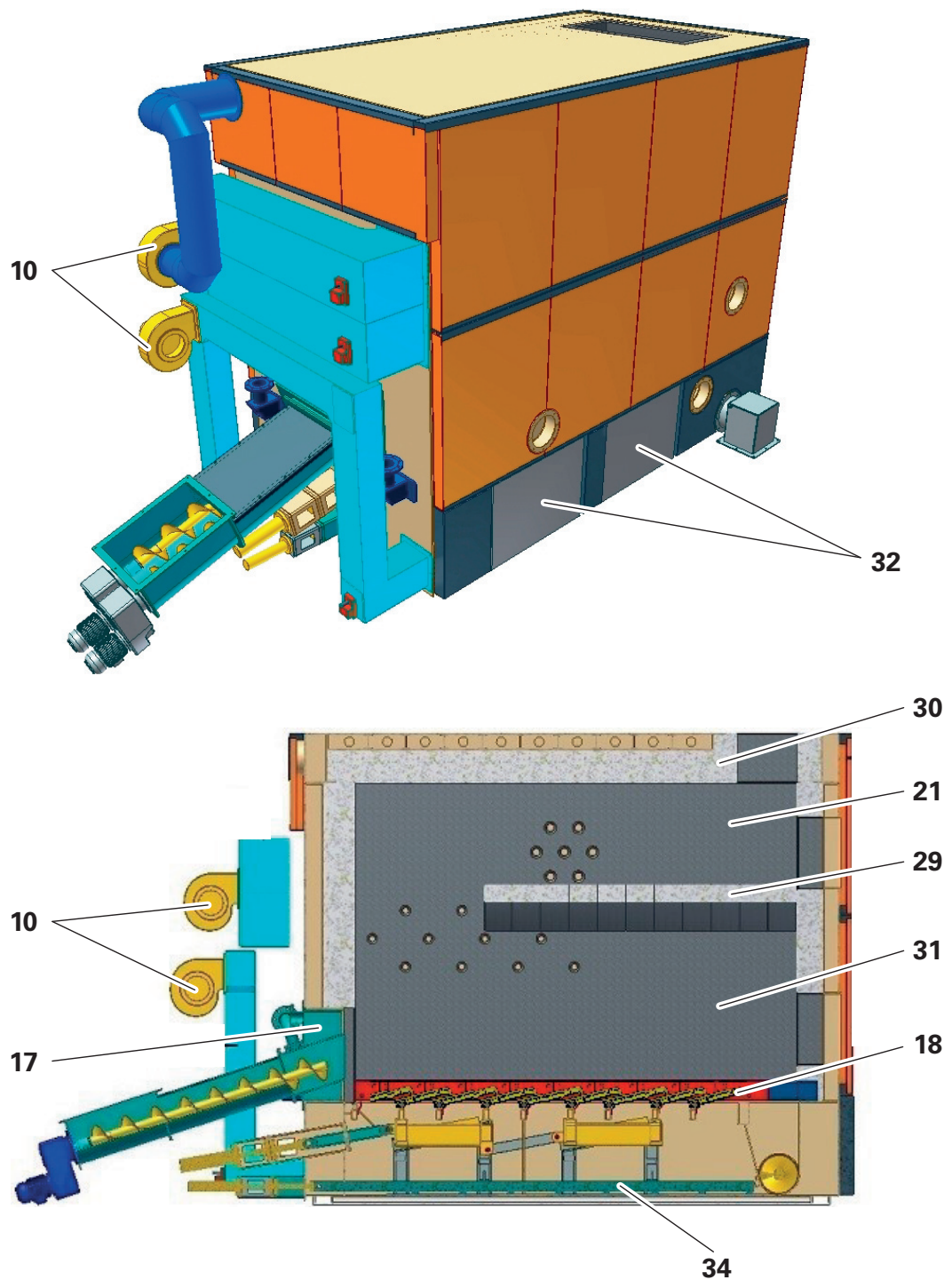


Fig. 15 Maintenance overview

Maintenance tasks	Daily	Weekly	Monthly	Every six months	Yearly	Reference
Visually inspect the combustion chamber (31) and fire appearance.	X					
Check the flue gas temperature	X					6.5.1
Listen for unusual noise in the motor or other unusual noises	X					
Check the fill level of the ash container.	X					Operating manual, de-ashing system
Check fuel level in the silo	X					BA silo
Check for leaks in the flue gas ducts (visually and by smell)	X					
Check that all maintenance openings are closed and secured (32)	X					
Check that the combustion air fans are running smoothly (10)		X				
Remove ash under the moving grate (32) if there is no under-grate de-ashing (34). Depending on the fuel quality and operating mode 2-3 times / week.	X	X				
Check for and remove any dust deposits on the flue gas pipes and all hot system components		X				
Check air compressor oil level (if present)		X				Option
Drain condensate from the air compressor (if present)		X				Option
Check the combustion chamber (31), burnout zone (21) and vault (29 / 30) for accumulations, such as slag			X			
Check the water level and system pressure in the heating system			X			
Clean the flue gas passes with a brush. Clean the turbulators. If the AKP boiler-tube cleaner is being used, six-monthly cleaning is adequate			X			
Cleaning of the measuring point for combustion chamber underpressure measurement			X			
Check all the hydraulic lines for leaks and ageing			X			6.5.6 Option
Turbulator cleaning				X		Option
Check the condition of the firebricks (29 / 30) and the refractory lining (31)				X		

Maintenance tasks	Daily	Weekly	Monthly	Every six months	Yearly	Reference
Complete cleaning of the combustion chamber (21 / 31), under the moving grate (32 / 34), the flue gas fan (including the hub) and the cyclone inlet. When using fuels with high levels of sulphur and chlorine (e.g. waste wood, shrub prunings), the cleaning interval is shorter.			(X)	X		
Lubricate according to the lubrication table				X		6.5.7
Check the oil level in the hydraulic units				X		6.5.6 Option
Drive motors: Level control				X		
Screw conveyor drive motors: Level control				X		
Clean the flue gas recovery unit (recirculation), if present				X		Option
Clean the O <sub>2</sub> sensor				X		6.5.2
Check the wear of the grate bars (18) and replace any damaged bars.					X	Only have carried out by Schmid AG energy solutions customer service
Check the back fire thermostat					X	
Check the rotary valve or back fire protection slide					X	
Check the differential pressure gauge					X	
Check the safety temperature limiter					X	
Calibrate the O <sub>2</sub> sensor when the system is running					X	
Hydraulic units: Change the filter					X	
Check the seals on all doors					X	6.5.3
Check circulating water, replace if necessary					X	4.2.1
Cleaning of the flue gas pipes and the chimney by the chimney sweep in accordance with local regulations. Minimum cleaning interval in winter operation: 1x yearly Minimum cleaning interval in summer/winter operation: 2x yearly					X	
Have the hoses checked by a competent person (hydraulic specialist) for leaks and brittle areas					X	In compliance with EN ISO 4413
Oil change, hydraulic units	4 years or 16,000 hours of operation					Observe the manufacturer's specifications
Replace all hydraulic hoses	Every 6 years					In compliance with EN ISO 4413



Maintenance tasks	Daily	Weekly	Monthly	Every six months	Yearly	Reference
The safety valves of the compressed air tank (e.g. the compressor and automatic boiler tube cleaning) must be checked regularly by venting (EKAS directive no. 6516). Furthermore the specific national standards must be complied with.					X	2.3.2, 4.2.3
The safety valves of the compressed air tank (e.g. the compressor and automatic boiler tube cleaning) must be checked replaced regularly (EKAS directive no. 6516). Furthermore the specific national standards must be complied with.	Every 8 years					2.3.2, 4.2.3

## 6.5 Maintenance tasks



### ⚠ WARNING!

**Risk of injury when entering the combustion chamber. Always secure the combustion chamber door.**

Before entering the combustion chamber always secure the combustion chamber door with the personal padlock.



### ⚠ WARNING!

**Risk of injury due to rotating parts.**

Before entering the combustion chamber, switch off the grate de-ashing screw on the maintenance switch and secure with the personal padlock to prevent reactivation.

### 6.5.1 Emissions control

In the case of officially mandated flue gas emissions inspections, we recommend carrying out emissions maintenance by Schmid AG energy solutions customer service ahead of time.

Please coordinate the inspection date with our customer service department as early as possible.

In the event of deviation from the values determined during commissioning, the system must be cleaned or Schmid AG energy solutions customer service must be contacted.

### 6.5.2 Clean the O<sub>2</sub> sensor (lambda sensor)

The O<sub>2</sub> sensor must be removed before cleaning the flue gas connection or the flue gas fan.



### ⚠ WARNING!

**Risk of burns, the O<sub>2</sub> sensor is hot.**

Before removal check the temperature of the O<sub>2</sub> sensors, always wear gloves during work.

Clean with a soft cloth or blow off with compressed air. When blowing off maintain a distance of 20cm to prevent damage to the sensor.

### 6.5.3 Check the doors

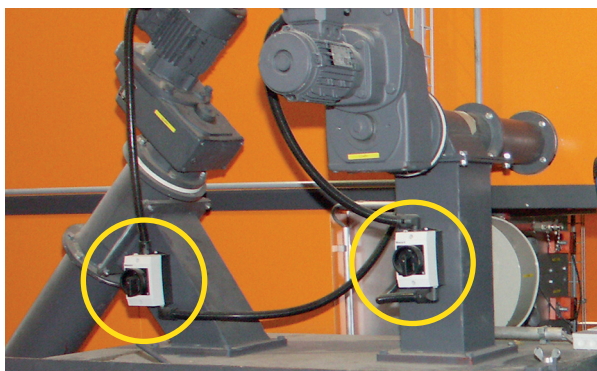
Check all doors and covers at least annually.

- Check all seals for visible damage. Replace defective seals immediately.
- Have defective or stiff hinges and fasteners repaired.

### 6.5.4 Maintenance work on components with drive units

All drives are equipped with a maintenance switch and can be individually disconnected from the mains for maintenance purposes.

Exception: The flue gas fan and the combustion air fan can only be deactivated with the main switch of the system. Operation without these two fans is not possible.



Example - de-ashing:  
The maintenance switches are generally mounted near the drives.



#### **⚠ WARNING!**

Drive units can be accidentally started which can cause dangerous situations.

Before maintenance work disconnect the drive units from the power supply with the maintenance switch.

In addition the maintenance switches must be locked with a personal padlock and secured against reactivation.

### 6.5.5 Dangers resulting from flue gas

CO<sub>2</sub> is a colourless gas and generally tasteless and odourless. Therefore, it is virtually unnoticeable by the human sensory organs.



#### **⚠ WARNING!**

High flue gas concentrations (CO and CO<sub>2</sub>) in the air can result in unconsciousness and the risk of suffocation.

Operation without a connection to the flue gas pipes is prohibited.

Always close cleaning openings after cleaning.



## 6.5.6 Oil hydraulics



### ⚠ WARNING!

**High pressures, incorrect assembly or brittle hydraulic lines can result in injury caused by high pressure streams of fluid!**

Check the hydraulic lines regularly in accordance with the maintenance schedule.

If defective hydraulic lines or leaks are discovered, they must be repaired immediately.

The hydraulic lines must be checked and replaced every six years by a hydraulics engineer.



### ⚠ WARNING!

**Oil spills or leaking hydraulic lines can result in severe injuries from slipping.**

Thoroughly clean up oil spills with suitable cleaning agents (cleaning fibres, binding agents). Thoroughly wash hands after cleaning.

Cordon off the hazard area.

### ⚠ NOTICE!

**Oil spills can cause environmental damage.**

Materials which are hazardous to the environment, such as oil, must be collected and disposed of in an environmentally safe manner. Observe all applicable water and soil protection laws.

When working with oils, grease, and other chemical substances observe applicable safety regulations. Observe the manufacturer's specifications.

### Oil level check/oil change

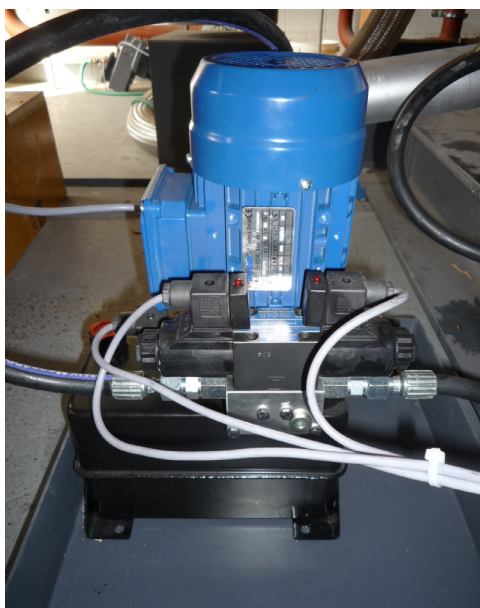


Fig. 16 Check the oil level

Check the oil level monthly in the inspection window of the hydraulic power unit. The oil level should be kept at the "max." mark when all cylinders are retracted.

Change oil according to manufacturer's specifications in the supplier documentation. During repairs: Before the oil reservoir is filled with hydraulic oil, take special care to ensure that the inside of the oil reservoir, the filters, and the intake lines have been cleaned. The standard hydraulic oil is ISO-HLP-46. If an oil with a different viscosity is used, it may cause a malfunction in the automatic operation of the hydraulic power unit. Make sure to contact customer service before using different oil. The settings may need to be changed. Synthetic oil may not be mixed with petroleum-based oil.

### Cylinder/hydraulic connections

All of the cylinders, hydraulic connections and hydraulic lines must be checked monthly for leaks and tightened if necessary.

### 6.5.7 Lubrication

All the parts of the system are lubricated prior to delivery. Periodic lubrication is indispensable for fault-free operation of the system and prevents expensive repairs (refer to the maintenance table).

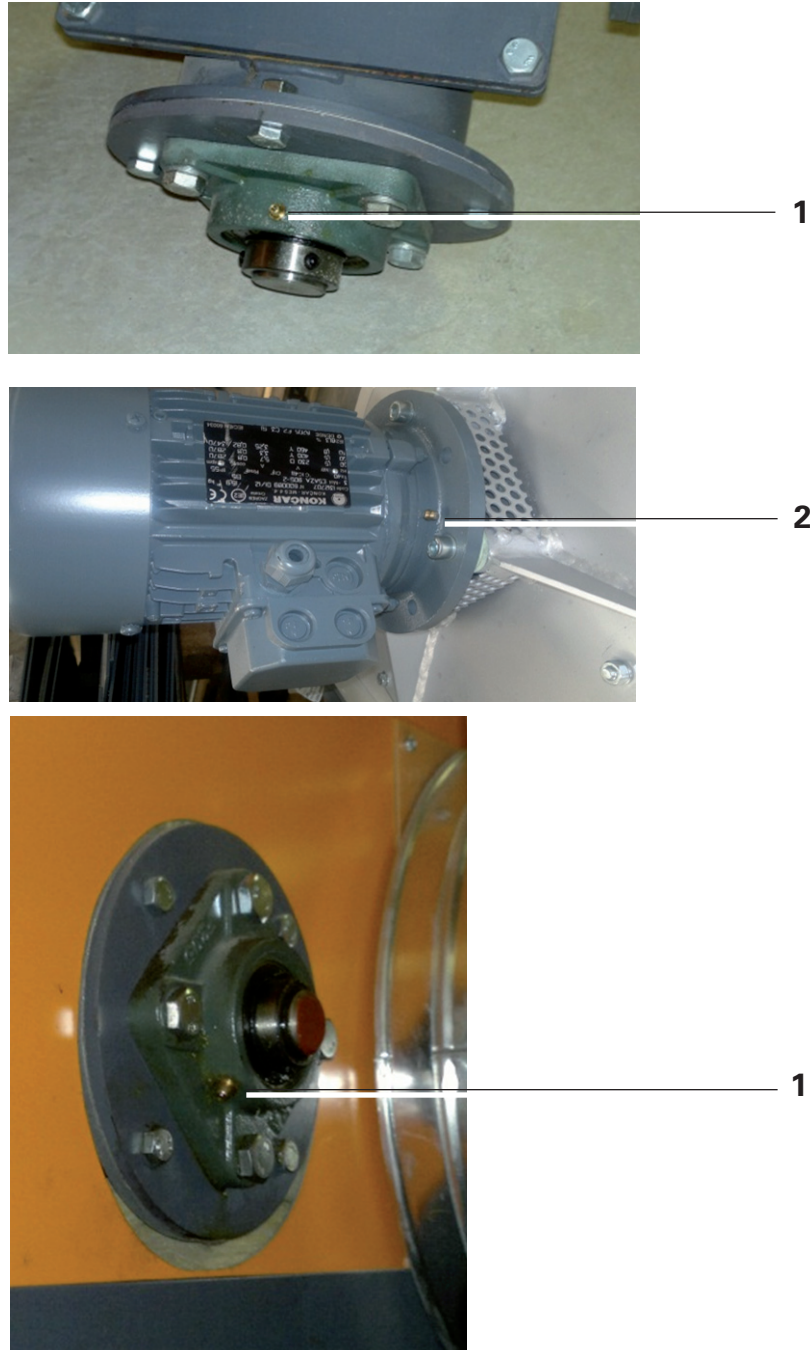


Fig. 17 Lubrication points

Item	Maintenance tasks	Lubricant
1	Lubricate flanged bearings, roller chains, and bearing points on screw conveyors	Multi-purpose grease, lithium saponified, e.g. High-performance lubricating grease Motorex FETT 3000 art. no. 6000.4374
2	Grease bearings on flue gas fans, generally 11 kW capacity and above	Special high-temperature grease, (up to 7.5 kW, usually permanently lubricated), e.g. High-performance lubricating grease Motorex FETT 3000 art. no. 6000.4374
3	Lubricate articulated lug on the piston rod and cylinder eyes [1]	Multi-purpose grease, lithium saponified, e.g. High-performance lubricating grease Motorex FETT 3000 art. no. 6000.4374
4	Journals of the hydraulic cylinders are usually lubricated permanently, check regularly	Multi-purpose grease, lithium saponified, e.g. High-performance lubricating grease Motorex FETT 3000 art. no. 6000.4374
5	Hydraulic units: Oil change	Hydraulic oil ISO HLP-46 art. no. 6000.4293
6	Drive motors: Oil change	Transmission oil e.g. Mineral oil ISO VG 220 art. no. 6000.4376
7	Screw conveyor drive motors: Oil change	Transmission oil HD e.g. Mineral oil ISO VG 220 art. no. 6000.4376



Prevent mixture of different lubricants; it is particularly important that synthetic oils are not mixed with mineral oils.

Particularly important for large systems: Lubricate according to the lubrication plan!

The lubrication intervals and lubricant types must be complied with in accordance with the supplier documentation!

## 7 Disassembly and disposal

### 7.1 Disassembly

Schmid AG energy solutions strongly recommends that disassembly be carried out by our specialists. Schmid AG energy solutions assumes no liability for injury, damage to machinery or buildings resulting from improper disassembly performed by third parties.



#### **▲ WARNING!**

**Improper disassembly can cause damage to persons and to the building!**

Before disassembly, it is essential to disconnect the power supply.

The competent authorities responsible for the operating permit must be informed immediately.

«1 Safety instructions» must be observed.

### 7.2 Disposal

If a system is extended or modified, any disassembled system components or subassemblies which cannot be reused must be disposed of in accordance with any applicable regulations. Local regulations for the disposal of equipment, operating media and system components must be complied with.

The system essentially consists of the following materials:

- Iron
- Casting (steel and cast iron)
- Refractory concrete lining
- Insulation mats
- Ash and slag residue
- Oils and lubricants

We recommend engaging the services of a local waste management company to ensure the materials are disposed of properly.

## 8 Spare parts

### 8.1 General



#### **⚠ WARNING!**

**Danger - hazard from installation of third-party spare parts.**

Installing spare parts from third-party manufacturers can result in injury and damage to the equipment! Under certain circumstances, the installation and use of such products may have a negative impact on and thus affect the safety of the system's design features.

In principle, only original components or those that are approved by Schmid AG energy solutions may be installed in the system.



Note:

The following spare parts lists correspond to standard systems (valid in March 2014). Customised modifications and technical further developments can result in deviations.

To receive the latest information on your system, please contact your respective customer service office.

### 8.2 How to order replacement parts

Spare part order must include the following information:

- Plant type according to the details in the order confirmation, the operating instructions or the nameplate
- Production number
- System component
- Part description and item number
- Rough dimensions
- Number of pieces

## 8.3 UTSR moving grate combustion system

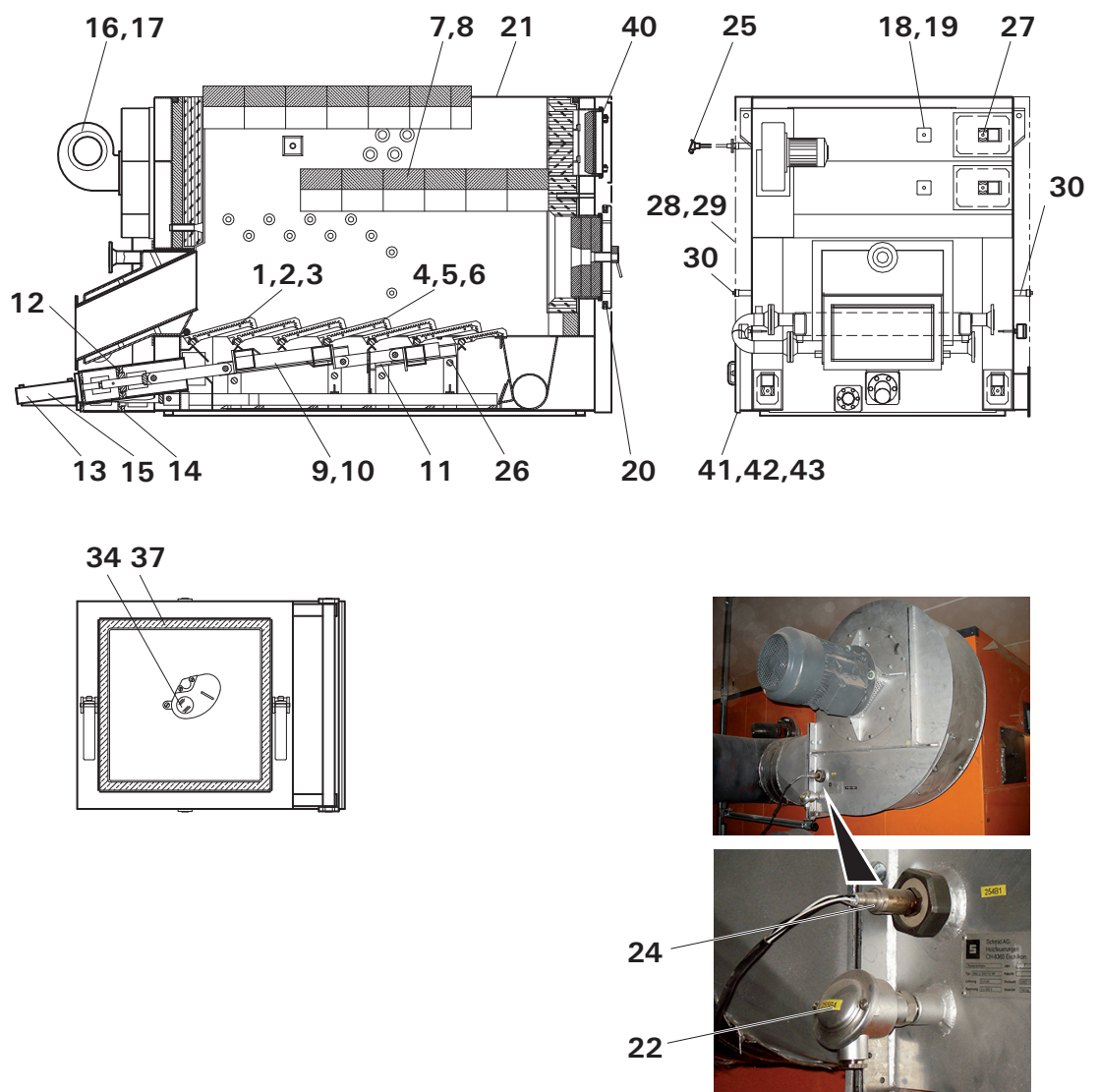


Fig. 18 Spare parts for the UTSR moving grate combustion system

### 8.3.1 UTSR 150

Item	Quantity	Description	Article no.	Notes
6	30	Grate bar short cam 3 mm, 330/65	2000.2135	
7	16	Vault firebrick 380 x 100 x 75	4000.6791	
9	2	Bronze for grate carriage, 60 x 60 x 400 mm LB50	4000.4289	Grate carriage
12	1	Bronze ø82/ø35 x 36 mm, cylinder guide for cylinder 50/25 stroke =100	4000.5090	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-50/25-100-R-Viton GK1-25	2000.0616	For grate carriage
16	1	Supply air fan, CMP 514-2T, 0.18 kW/2880 rpm	2000.1187	
17	1	Silencer on the suction side clear width ø130, fan CMP 514-2T	1000.2194	
18	4	Air velocity sensor, IVL 10/100mm	2000.0443	
20	2	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni / Ø15x750mm	2000.0161	
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	O <sub>2</sub> sensor, 0 258 104 002, Bosch	2000.0179	
27	4	Damper actuator NM24A with UL perm., NM24A-C110.1, AC/DC 24 V, 10 Nm	2000.3825	
28	1	Differential pressure sensor SDF-50-250U, incl. low pass filter	2000.0359	
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
37	1.6 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal grate door
40	1 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal burnout door
41	2.5 m	Gasket Kera, 30 x 30mm (600°) type SC	6000.1344	Side door seal



### 8.3.2 UTSR 180-240

Item	Quantity	Description	Article no.	Notes
6	35	Grate bar short cam 3 mm, 330/65 mm	2000.2135	
7	20	M60t vault firebrick pressed, 480 x 100 x 132	4000.6792	
9	2	Bronze for grate carriage, 60 x 60 x 400 mm LB50	4000.4289	Grate carriage
12	1	Bronze ø82/ø35 x 36 mm, cylinder guide for cylinder 50/25 stroke =100	4000.5090	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-50/25-100-R-Viton GK1-25	2000.0616	For grate carriage
16	1	Supply air fan, CMP 616-2T, 0.37 kW/2880 rpm	2000.1188	
17	1	Silencer on the suction side clear width Ø150, fan CMP 616-2T	1000.2195	
18	4	Air velocity sensor, IVL 10/100mm	2000.0443	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni / Ø15x750mm	2000.0161	
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor SDF-50-250U, incl. low pass filter	2000.0359	
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
37	1.7 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal grate door
40	1 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal burnout door
41	2.5 m	Gasket Kera, 30 x 30mm (600°) type SC	6000.1344	Side door seal

### 8.3.3 UTSR 300-360

Item	Quantity	Description	Article no.	Notes
6	40	Grate bar short cam 3 mm, 330/65 mm	2000.2135	
7	18	M60t vault firebrick pressed, 580 x 100 x 165	4000.6793	
8	1	Refractory arch stone A45t pressed, 580x185x100	4000.6794	
9	2	Bronze for grate carriage, 60 x 60 x 400 mm LB50	4000.4289	Grate carriage
12	1	Bronze ø82/ø35 x 36 mm, cylinder guide for cylinder 50/25 stroke =100	4000.5090	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-50/25-100-R-Viton GK1-25	2000.0616	For grate carriage
16	1	Supply air fan, CMP 718-2T, 0.75 kW/2880 rpm	2000.1189	
17	1	Silencer clear width ø180 fan CMP 718-2T_CMP 820-2T	1000.2196	
18	4	Air velocity sensor, IVL 10/100mm	2000.0443	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni / Ø15x750mm	2000.0161	
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor SDF-50-250U, incl. low pass filter	2000.0359	
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
37	1.7 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal grate door
40	1 m	Gasket Kera, 22 x 22 mm (1200°), type IC	6000.1371	Seal burnout door
41	2.5 m	Gasket Kera, 30 x 30mm (600°) type SC	6000.1344	Side door seal

### 8.3.4 UTSR 450-550

Item	Quantity	Description	Article no.	Notes
2	30	Grate bar long cam 5.5 mm, 450/64.5 mm heat resistant	2000.4426	
3	10	Grate bar long cam 5.5 mm, 450/62.5 mm heat resistant	2000.4435	
4	5	Grate bar long cam milled 450/ 59mm, heat-resistant	4001.1766	
7	26	Vault firebrick A63C pressed 2-part	4001.2827	UTSK/UTSR 450-1200 B=690
8	1	End brick	4000.6781	
9	2	Bronze for grate carriage, 60x60x500mm LB50	4000.3898	Grate carriage
12	1	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-63/40-200-R-Viton GK1-30	2000.0617	For grate carriage
16	1	Supply air fan, CMP 718-2T, 0.75 kW/2880 rpm	2000.1189	
18	4	Air velocity sensor, IVL 20/105mm	2000.3678	
20	1	Safety interlock AZM 161 AZM 161SK-12/03RK-024G	2000.7217	
21	1	Flame temperature sensor, 2xNiCr-Ni	2000.0161	
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
27	4	Damper actuator NF24A-SR	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U,	2000.0359	
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
35	6.4 m	Gasket Kera, Ø40 (600°) type SC	6000.1305	Seal between grate and boiler
36	0.71 m	Gasket Kera, Ø40 (600°) type SC	6000.1305	Seal over the first grate bar
37	1.71 m	Gasket KERA, 22x22mm (1200°) type IC	6000.1371	Seal for combustion chamber door
40	1.44 m	Gasket KERA, 22x22mm (1200°) type IC	6000.1371	Seal burnout door
41	2.9 m	Gasket Kera, 30 x 30mm (600°) type SC	6000.1344	Side door seal
43	0.38 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.5 UTSR 700-900

Item	Quantity	Description	Article no.	Notes
1	10	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	50	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
4	2	Grate bar wide, 450/123 mm heat resistant	2000.2142	
5	14	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
6	14	Grate bar short cam 3 mm, 330/65 mm	2000.2135	
10	2	Bronze for grate carriage, 60x60x600mm LB50	4000.3996	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x300mm LB50	4000.4041	Grate carriage zone 2
12	1	Bronze Ø125/Ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide 4000.0066
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze Ø99/Ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	1	Supply air fan, CMP 922-2T-3	2000.1191	2.2 kW/2880 rpm
17	1	Silencer on the suction side clear width Ø200	1000.2197	Fan CMP 922-2T-3
18	4	Air velocity sensor, IVL 10/100mm	2000.0443	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni	2000.0162	Ø15x1000mm
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	2200 x 600 mm
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width Ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
40	1.9 m	Gasket Kera, 22x22mm (1200°) type IC	6000.1371	
41	2 x 2.5 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.6 UTSR 995

Item	Quantity	Description	Article no.	Notes
1	10	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	65	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
5	34	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
9	2	Bronze for grate carriage, 60x60x650mm LB50	4000.4040	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x300mm LB50	4000.4041	Grate carriage zone 2
12	1	Bronze Ø125/Ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze Ø99/Ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	1	Supply air fan, CMP 1128-2T-5.5, 4 kW/2880 rpm	2000.1192	
17	1	Silencer on the suction side clear width Ø280, fan CMP 1128-2T-5.5	1000.2218	
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni	2000.0162	Ø15x1000mm
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S,	2000.0183	Ø15x600mm
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width Ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	
37	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal grate door
40	1.9 m	Gasket Kera, 22x22mm (1200°) type IC	6000.1371	Seal burnout door
41	2 x 2.6 m	Gasket Kera, 30x3mm (600°) type SC	6000.1344	Side door seal

### 8.3.7 UTSR 1200

Item	Quantity	Description	Article no.	Notes
1	10	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	65	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
5	34	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
9	2	Bronze for grate carriage, 60x60x650mm LB50	4000.4040	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x300mm LB50	4000.4041	Grate carriage zone 2
12	1	Bronze Ø125/Ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	1	Supply air fan, CMP 1128-2T-5.5, 4 kW/2880 rpm	2000.1192	
17	1	Silencer on the suction side clear width Ø280, fan CMP 1128-2T-5.5	1000.2218	
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni	2000.0162	Ø15x1000mm
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S,	2000.0183	Ø15x600mm
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	
37	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal grate door
40	1.9 m	Gasket Kera, 22x22mm (1200°) type IC	6000.1371	Seal burnout door
41	2 x 2.6 m	Gasket Kera, 30x3mm (600°) type SC	6000.1344	Side door seal

### 8.3.8 UTSR 1600

Item	Quantity	Description	Article no.	Notes
1	14	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	91	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
5	34	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
10	2	Bronze for grate carriage, 60x60x600mm LB50	4000.3996	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x600mm LB50	4000.3996	Grate carriage zone 2
12	1	Bronze Ø125/Ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze Ø99/Ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	2	Supply air fan, CMP 922-2T-3, 2.2 kW/2880 rpm	2000.1191	
17	2	Silencer on the suction side clear width Ø200, fan CMP 922-2T-3	1000.2197	
18	2	Air velocity sensor, IVL 10/100mm	2000.0443	
19	2	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNi Cr-Ni / Ø15x1000mm	2000.0162	EN 9001200/1600
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S,	2000.0183	Ø15x600mm
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width Ø5x1.5mm	2000.1357	For differential pressure gauge
34	1	Mica glass, Ø048x0.5mm	2000.2070	
37	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal grate door
40	1.9 m	Gasket KERA, 22x22mm (1200°) type IC	6000.1371	Seal burnout door
41	2x2.9m	Gasket Kera, 30x3mm (600°) type SC	6000.1344	Side door seal

### 8.3.9 UTSR 2000

Item	Quantity	Description	Article no.	Notes
1	12	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	102	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
4	2	Grate bar wide, 450/123 mm heat resistant	2000.2142	
5	59	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
10	2	Bronze for grate carriage, 60x60x500mm LB50	4000.3929	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x500mm LB50	4000.3929	Grate carriage zone 2
12	1	Bronze Ø125/Ø50x38mm, cylinder guide for cyl. 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze Ø99/Ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	1	Supply air fan, CMP 922-2T-3	2000.1191	2.2 kW/2880 rpm
	1	Supply air fan, CMP 1128-2T-5.5	2000.1192	4 kW/2880 rpm
17	1	Silencer on the suction side clear width Ø200	1000.2197	Fan CMP 922-2T-3
	1	Silencer on the suction side clear width Ø280	1000.2218	Fan CMP 1128-2T-5.5
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 2xNiCr-Ni	2000.3690	Ø22x1000mm
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	3	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width Ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Fuel bed control: Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172	Option
			2000.0173	
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
37	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal grate door
40	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal burnout door
41	2x3.25 m	Gasket Kera, 30x3mm (600°) type SC	6000.1344	Side door seal



### 8.3.10 UTSR 2400

Item	Quantity	Description	Article no.	Notes
1	16	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	136	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
4	2	Grate bar wide, 450/123 mm heat resistant	2000.2142	
5	59	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
10	2	Bronze for grate carriage, 60x60x500mm LB50	4000.3929	Grate carriage zone 1
11	2	Bronze for grate carriage, 60x60x500mm LB50	4000.3929	Grate carriage zone 2
12	1	Bronze Ø125/ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide Under-grate de-ashing system
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	3	Supply air fan, CMP 922-2T-3	2000.1191	2.2 kW/2880 rpm
17	3	Silencer on the suction side clear width ø200	1000.2197	Fan CMP 922-2T-3
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 3 x NiCr-Ni, ceramic Ø22 x 1000	2000.5659	
22	1	Flue gas temperature sensor without cable	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.0179	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	4	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Fuel bed control: Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172 2000.0173	Option
34	1	Mica glass, Ø048x0.5mm	2000.2070	For inspection window Ø50
37	2.1 m	Gasket Kera, 25x25mm (1200°) type IC	6000.1370	Seal grate door
40	2.1 m	Gasket Kera, 25x25mm (1200°) type IC	6000.1370	Seal burnout door
41	2 x 2.9 m	Gasket Kera, 30x3mm (600°) type SC	6000.1344	Side door seal
	3.25 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.11 UTSR 3200

Item	Quantity	Description	Article no.	Notes
1	18	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	207	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
4	4	Grate bar wide, 450/123 mm heat resistant	2000.2142	
5	100	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
9	6	Looser-bronze for slide bearings, 60x120x500mm LB50	4000.4726	Grate carriage
12	1	Bronze Ø125/ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	1	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	1	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	2	Supply air fan, CMP 1128-2T-5.5, 4kW/2880 rpm	2000.1192	
	1	Supply air fan, CMR 1240-2T, 4 kW/2895 rpm	2000.4750	
17	2	Silencer clear width ø280, fan CMP 1128-2T-5.5	1000.2218	
	1	Silencer clear width ø400, fan CMR-1240-2T	4001.2743	
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 3 x NiCr-Ni, ceramic Ø22 x 1000	2000.5659	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	4	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	4	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172	Option
			2000.0173	
34	1	Mica glass, Ø048x0.5mm	2000.2070	
36	1.79 m	Gasket Kera, Ø40 (600°) type SC	6000.1305	Seal over the first grate bar
37	2.1 m	Gasket Kera, 25x25mm (1200°) type IC	6000.1370	Seal grate door
40	2.1 m	Gasket Kera, 25x25mm (1200°) type IC	6000.1370	Seal burnout door

Item	Quantity	Description	Article no.	Notes
41	2x2.9 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal
42	2x2.1 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.12 UTSR 4200

Item	Quantity	Description	Article no.	Notes
1	26	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	299	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
4	4	Grate bar wide, 450/123 mm heat resistant	2000.2142	
5	100	Grate bar long cam 3.5 mm, 450/64.5 mm	2000.2136	
9	8	Looser-bronze for slide bearings, 60x120x500mm LB50	4000.4726	Grate carriage
12	2	Bronze Ø99/Ø50x37mm, cylinder guide for cyl. 63/40 stroke	4000.5091	For grate carriage cylinder guide
13	2	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
15	2	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
16	2	Supply air fan, CMR 1240-2T, 4 kW/ 2895 rpm	2000.4750	
	1	Supply air fan, CMP 718-2T, 0.75 kW/ 2880 rpm	2000.1189	
17	2	Silencer on the suction side clear width Ø400, fan CMR-1240-2T	4001.2743	
	1	Silencer on the suction side clear width Ø180, fan CMP 718-2T_CMP 820-2T	1000.2196	
19	5	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Safety interlock AZM 161 AZM 161SK-12/03RK-024G	2000.7217	
21	1	Flame temperature sensor, 3 x NiCr-Ni, ceramic Ø22 x 1000	2000.5659	
22	1	Flue gas sensor	2000.0415	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	4	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	5	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width Ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172 2000.0173	Option
34	1	Mica glass, Ø048x0.5mm	2000.2070	

Item	Quantity	Description	Article no.	Notes
37	2.12 m	Gasket KERA, 22x22mm (1050°) type IC	6000.1371	Seal grate door
40	2.12 m	Gasket KERA, 22x22mm (1050°) type IC	6000.1371	Seal burnout door
41	4 x 2.9 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.13 UTSR 5000

Item	Quantity	Description	Article no.	Notes
1	38	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	491	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
9	10	Looser-bronze for slide bearings, 60x120x500mm LB50	4000.4726	Grate carriage
12	4	Bronze Ø125/ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	2	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	6	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	
15	3	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
19	4	Diff. pressure transmitter QBM3020-3	2000.7320	
	1	Air velocity sensor, IVL 10/100mm	2000.0443	
20	1	Limit switch, AZ 15 ZVRK-M16	2000.0015	
21	1	Flame temperature sensor, 3 x NiCr-Ni, ceramic Ø22 x 1000	2000.5659	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	5	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	4	Damper actuator SM24A SM24A, AC/DC 24V, 20 Nm	2000.4146	
	1	Damper actuator NM24A with UL perm. NM24A-C110.1, AC/DC 24 V, 10 Nm	2000.3825	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172 2000.0173	Option
34	1	Mica glass, Ø048x0.5mm	2000.2070	
37	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal grate door

Item	Quantity	Description	Article no.	Notes
40	2.1 m	Gasket Kera, 25x25mm (1200 °) type IC	6000.1370	Seal burnout door
41	4 x 3.16 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal
42	2 x 2.56 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

### 8.3.14 UTSR 6500

Item	Quantity	Description	Article no.	Notes
1	42	Grate bar wide, 450/125 mm	2000.2139	Heat resistant
2	652	Grate bar long cam 5.5 mm, 450/64.5 mm	2000.4426	Heat resistant
9	12	Looser-bronze for slide bearings, 60x120x500mm LB50	4000.4726	Grate carriage
12	4	Bronze Ø125/ø50 x 38 mm, cylinder guide for cylinder 80/40 stroke=200	4000.2404	For grate carriage cylinder guide
13	2	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0618	For grate carriage
14	6	Bronze ø99/ø50 x 37 mm, cylinder guide for cylinder 63/40 stroke =200	4000.5091	For cylinder guide under-grate de-ashing
15	3	Hydraulic cylinder, double-acting, ZD0 C1-80/40-200-R-Viton GK1-35	2000.0617	For under-grate de-ashing
19	4	Air velocity sensor, IVL 10/200mm	2000.0442	
20	1	Safety interlock AZM 161 AZM 161SK-12/03RK-024G	2000.7217	
21	1	Flame temperature sensor 1xPt10Rh-Pt S / ø22/15x1000mm	2000.6738	
24	1	Lambda sensor NGK OZA-685-WW1	2000.6545	
25	1	Refractory lining sensor, Pt10Rh-Pt-S	2000.0183	Ø15x600mm
26	6	Thermocouple sheath element; TCMT c, 2000 mm	2000.0444	
27	4	Spring return actuator SF24A-SR, AC/DC24V, 20Nm	2000.7472	
	1	Spring return actuator NF24A-SR SE, AC/DC24V, 10Nm	2000.7235	
28	1	Differential pressure sensor, SDF-50-250U	2000.0359	Incl. low-pass filter
29	0.3 m	Plastic hose, clear width ø5x1.5mm	2000.1357	For differential pressure gauge
30	1	Light transmitter, LT 110L TB38 15 photodetector, LR 110L TB38 15	2000.0172 2000.0173	Option
37	2.12 m	Gasket KERA, 22x22mm (1050°) type IC	6000.1371	Seal grate door
40	2.12 m	Gasket KERA, 22x22mm (1050°) type IC	6000.1371	Seal burnout door
41	4 x 3.16 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal
42	2 x 2.96 m	Gasket KERA, 30x30mm (600°) type SC	6000.1344	Side door seal

## 8.4 Automatic ignition unit

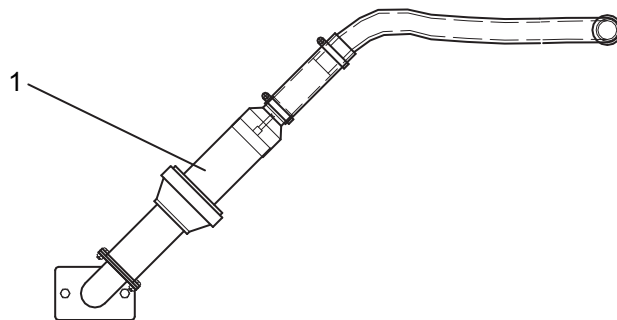


Fig. 19 Automatic ignition unit

### UTSR 150...550 (with single stoker)

Item	Quantity	Description	Article no.	Notes
1	1	Ignition blower, BAK-Eron 230V/ 3400W	2000.4304	3.4 kW
2	1	For Leister Elektron heating unit 2A, Leister Elektron 2A Typ32, 3st	2000.1288	

### UTSR 150...550 (with double stoker)

Item	Quantity	Description	Article no.	Notes
1	2	Ignition blower, BAK-Eron 230V/ 3400W	2000.4304	3.4 kW
2	2	For Leister Elektron heating unit 2A, Leister Elektron 2A Typ32, 3st	2000.1288	

### UTSR 700...900 (with double stoker)

Item	Quantity	Description	Article no.	Notes
1	2	Ignition blower, BAK-Eron 230V/ 4500W	2000.5085	4.5 kW
2	2	Heating insert to Leister 4500W, 2200+2200W, 230 V, type 39A1	2000.5614	

## 8.5 Back fire protection BRA



Fig. 20 Back fire protection BRA

### UTSR 150-550 (with single stoker)

Item	Quantity	Description	Article no.	Notes
1	1	Extinguishing water valve, AVTA 20 3/4 inch 50-90°C	2000.0956	Complete, probe, corrugated tube and valve

### UTSR 150-4200 (with double stoker)

Item	Quantity	Description	Article no.	Notes
1	2	Extinguishing water valve, AVTA 20 3/4 inch 50-90°C	2000.0956	Complete, probe, corrugated tube and valve



