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# SERIES FTE & FTES

# FLOAT & THERMOSTATIC STEAM TRAP INSTALLATION INSTRUCTIONS

INSTRUCTION PART NO. 2217700

**REVISION 0** 

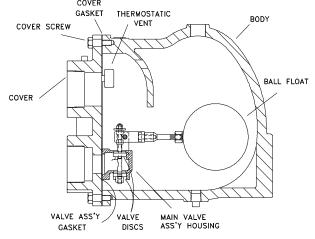
# INSTALLATION

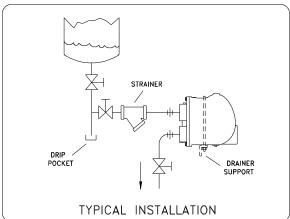
- 1. Before installing the trap, blow out piping thoroughly to remove loose scale and dirt. Use pipe dope or teflon tape sparingly when attaching the trap to the pipe. Observe the pressure limitation shown on the trap label.
- 2. Install the trap drainer in a horizontal pipeline below the equipment being drained in a location easily accessible for maintenance and inspection. Be certain the 2" and 2 1/2" traps are supported under the trap body.
- 3. Install a drip pocket to keep dirt away from the trap.
- 4. Discharge piping should be amply sized to avoid excessive back pressures.
- 5. To provide for easy maintenance and service, install a block valve on each side of the trap and install a strainer ahead of the inlet connection.
- 6. All valves should be full ported to achieve the rated capacity of the trap.
- 7. If discharge piping is to be elevated, be certain that the available differential pressure is adequate to permit proper drainage. Remember, two feet of lift equals approximately one psig.

#### MAX. OPERATING PRESSURES

Ductile Iron Body	PMO	200 PSIG
	TMO	450°F
Steel Body	PMO	300 PSIG
	TMO	750°F
FTE-20	20 PSIG	
FTE-50	50 PSIG	
FTE-125	125	PSIG
FTE-200	200	PSIG

## **TROUBLESHOOTING**





### **ORDERING SPARE PARTS**

Specify the description of the part.

Indicate the Model Number, Size, and Operating Pressure, which are shown on the name plate.

Typical Specification: Cover & Gasket for 2" FTE-20, 20 psi steam trap

#### PROBLEM CAUSE

- 1. Trap does not discharge.
- a) Damaged float.
- b) Operating pressure too high.
- 2. Trap does not close.
- a) Dirt lodged on valve disc or thermostat seat area.
- b) Worn out internals; damaged thermostat.

#### **ACTION**

- a) Replace float.
- Install trap suitable for operating pressure.
- a) Clean trap; replace thermostat; install strainer
- b) Replace internals or thermostat; be sure to match model no. and pressure

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