

SERIES WSTTV

STEAM TRAP TEST STATION INSTALLATION INSTRUCTIONS

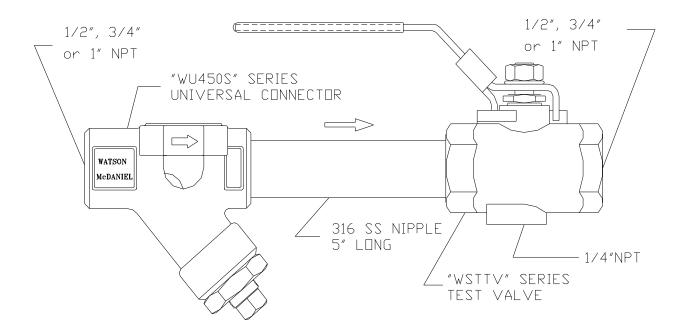
INSTRUCTION PART NO.2224601 REVISION 2

WSTTV Series Steam Trap Test Valve

Installation and Maintenance

Steam Trap Test Valves NOT for 'Throttling' or 'Isolation' purposes.

- 1. Installation
 - A. Read, then remove tag from handle with information regarding proper piping of the TEST PORT.
 - B. Apply thread sealant/lubricant for bubble-tight seal between piping and valve threads.
 - C. Install WSTTV downstream of steam trap with the 'TRAP SIDE' designation closest to the steam trap.
 - D. Hand-engage piping to each side of valve, and hand-tighten.
 - E. Tighten piping into valve thread using reasonable torque to seal-DO NOT OVER-TORQUE.
 - F. IMPORTANT NOTE: NPT TEST PORT should be piped to ensure that discharge is adequately directed away from personnel as, when utilized, contents of discharge may contain EXTREMELY HOT CONDENSATE and/or LIVE STEAM !!!



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